

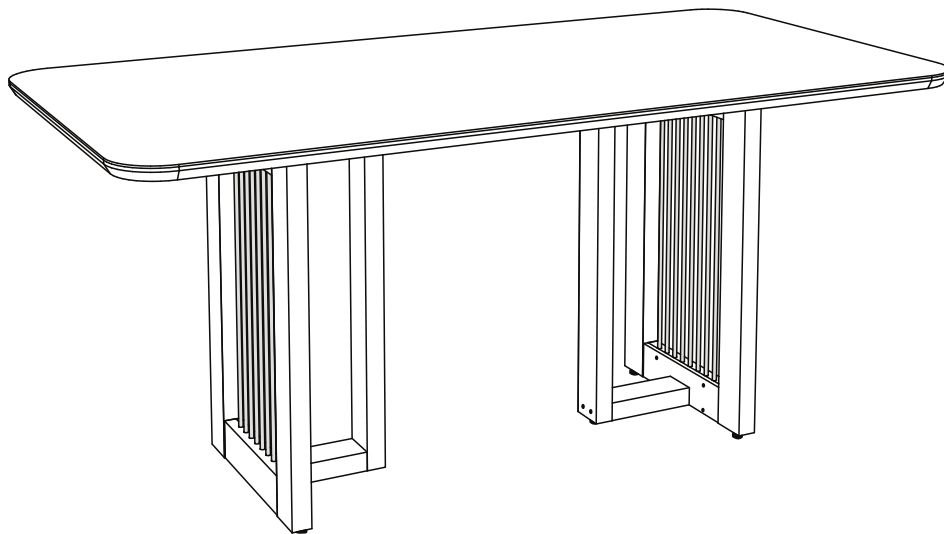


NAUTICA DINING TABLE

MODEL RTA-508DT

ASSEMBLY INSTRUCTIONS

REV.HEN-1-8265-1024



Thank you for purchasing our product



Do a quick inventory of all the parts and hardware listed below.



For Support, assembly questions & Replacement Parts within the 48 Contiguous United States:

Please email us at:

support@rtaproducts.com



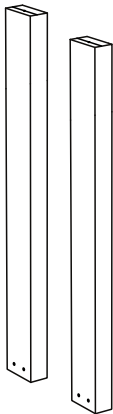
Replacement Parts for International Customers & **AK-HI-PR** orders:

RTA Products will replace the part free of charge, while **the customer is responsible for shipping costs plus any International local taxes or duties.**

MAIN PARTS LIST

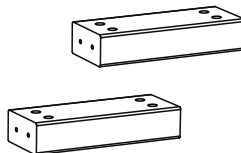
#1 Middle legs

x2



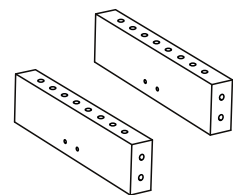
#2 Bottom leg connector

x2



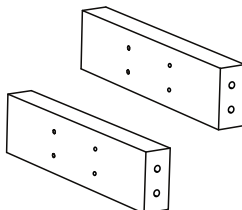
#3 Bottom leg support

x2



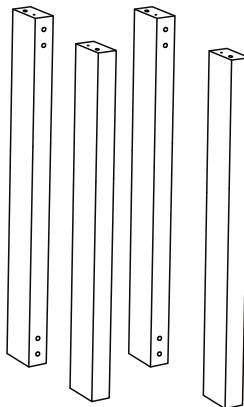
#4 Top leg support

x2



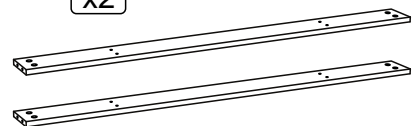
#5 Corner legs

x4



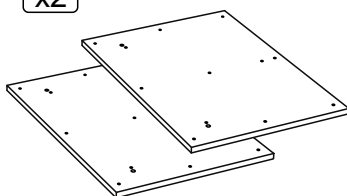
#6 Top cross bar

x2



#7 Support panel

x2



#8 Wooden tabletop

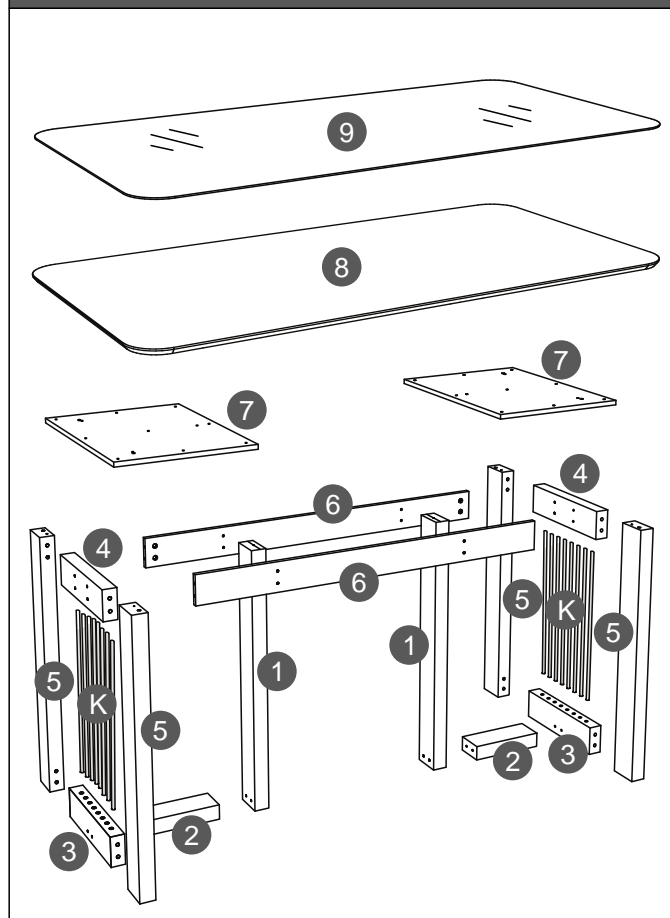


#9 Glass tabletop



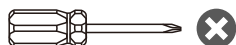
4mm Tempered Glass

MAIN PARTS LAYOUT (For reference)



TOOLS REQUIRED BUT NOT INCLUDED

Phillips Screwdriver



Phillips Screwdriver

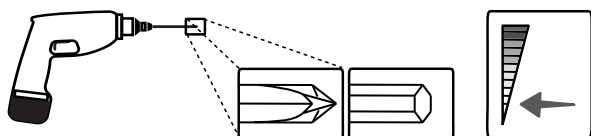


HARDWARE LIST

PART	QTY	SIZE / DESCRIPTION	ITEM
A	16	5x80mm	
B	6	3.5x40mm	
C	26	4x25mm	
D	8	4x14mm	
E	16	Ø8x60mm Wooden Dowel	
F	8	Ø8x25 Wooden Dowel	
G	4	50x12x2mm Metal plate	
H	16	Plastic insert nut	
I	6	Glide stud	
J	6	Tee nut	
K	16	Ø9.5mm, 22.6" Metal tubes	
L	2 Kits	Silicone bumpers	
M	1	Touch-Up	
N	24	Color Stickers	
O	2	Pouch with Glue	

If you decide to use your own power driver:

- Make sure to have the appropriate hex or Phillips bits.
- Start using at a low power or speed to avoid stripping the screws.



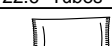




ASSEMBLY STEPS

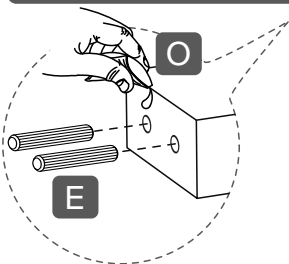
WE RECOMMEND TO PLACE THE PIECES OVER BLANKETS OR TABLECLOTHS TO PROTECT THEIR FINISH DURING ASSEMBLY.

STEP 1

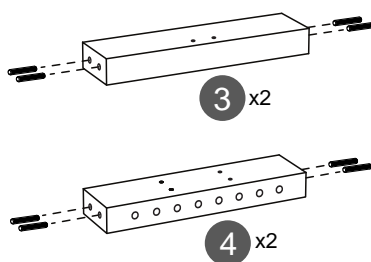
Hardware

E		16 Pcs
	Ø8x60mm	
K		16 Pcs
	22.6" Tubes	
O		
Tools (Not included)		
 OR 		

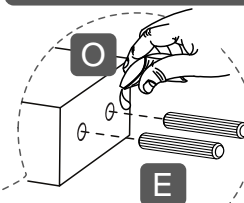
FIRST: Install the dowels E on each of the supports #3 and #4.



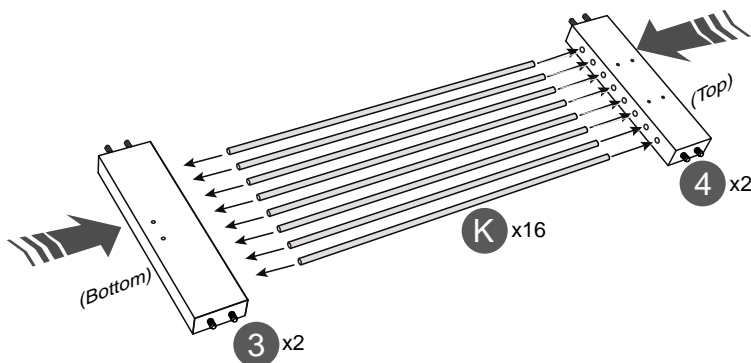
LONG DOWELS!



LONG DOWELS!






THEN: For each side of the unit, attach the tubes K to the supports #3 and #4.

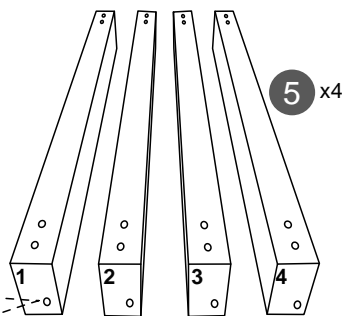


STEP 2

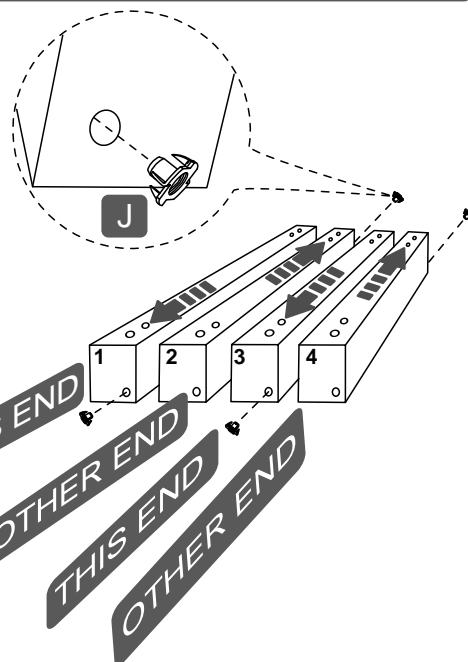
Hardware

J		4 Pcs
Tools (Not included)		
 OR 		

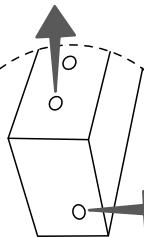
FIRST: Place all the legs #5 side by side oriented as shown below (very important).



THEN: Attach the tee nuts J to the legs but alternating on opposite ends as shown.







(UP)

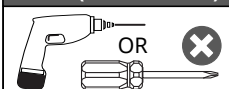


(RIGHT)

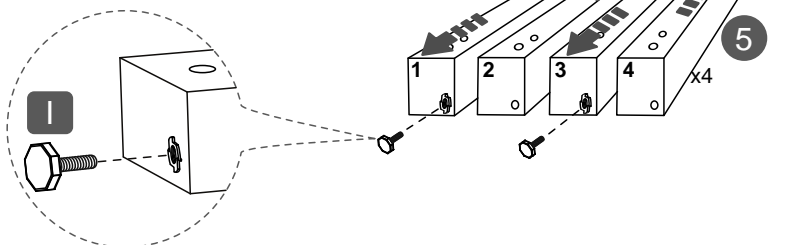
ORIENT AS SHOWN!

STEP 3**Hardware**

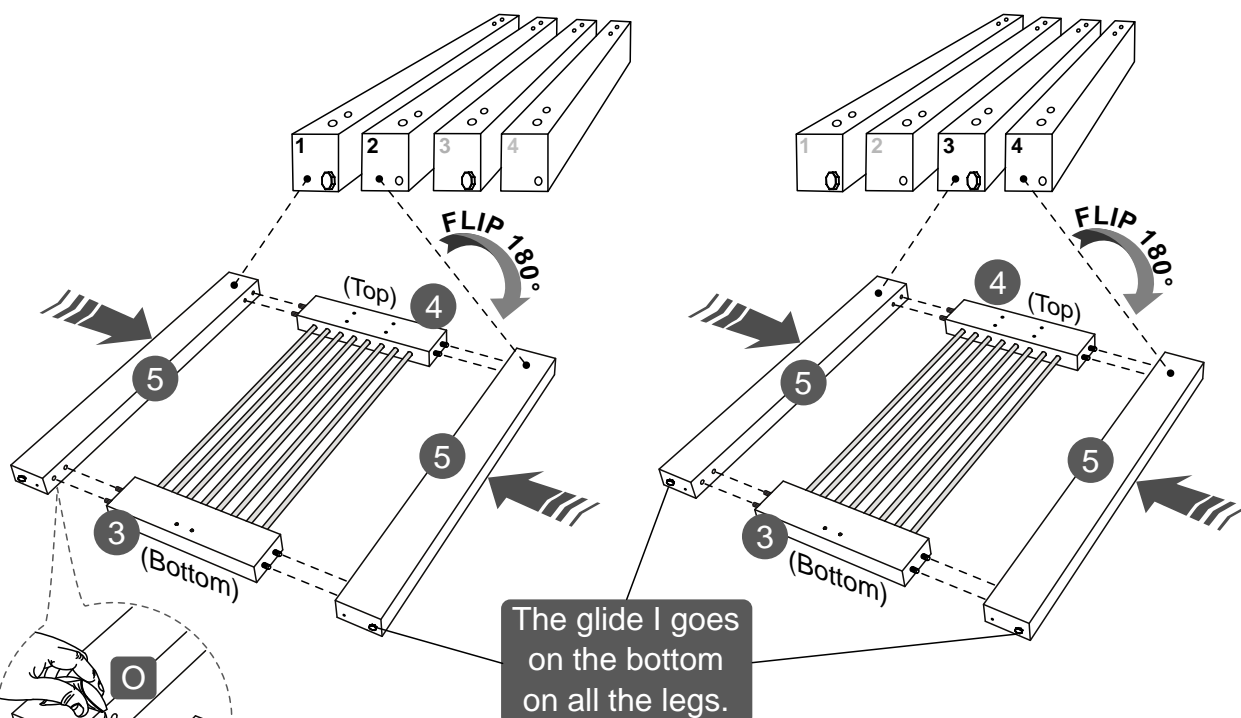
D		8 Pcs 4x14mm
G		4 Pcs Metal plates
I		4 Pcs Glides
O		Glue

Tools (Not included)

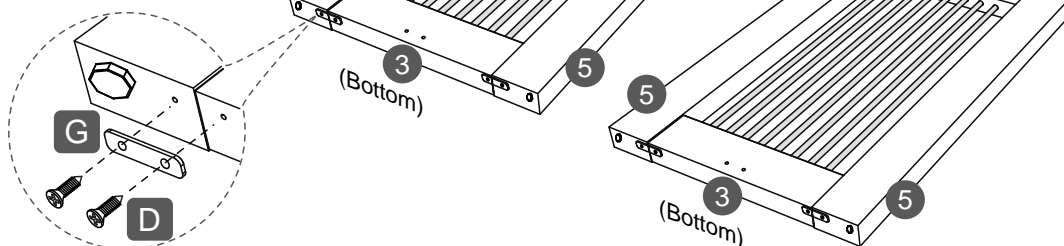
FIRST: With the legs #5 still oriented as before (very important!), attach the glides **I** to the tee nuts **J**.




THEN: Assemble the first two (2) legs to one of the frames #3-#4, and the other two (2) to the other frame as shown.



LAST: Secure #5 to #3 at the bottom of the frames with plates **G** and screws **D**.



STEP 4**Hardware**

A  4 Pcs
5x80mm



H  4 Pcs
Insert nuts

J  2 Pcs
Tee nuts

I  2 Pcs
Glides

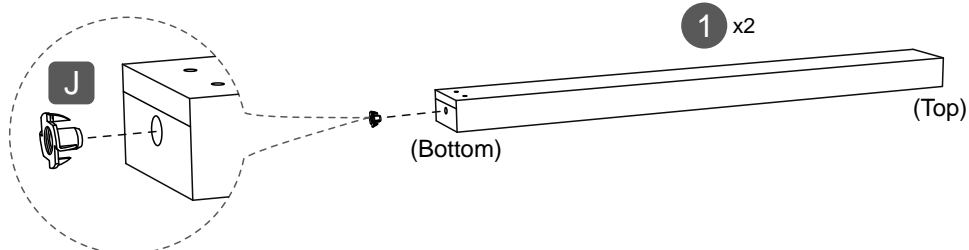
O  Glue

Tools (Not included)

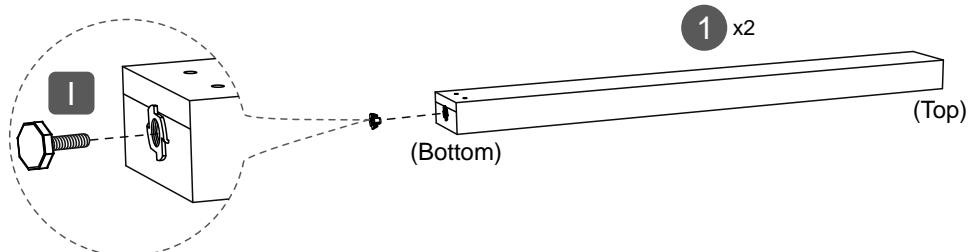
 OR 

 OR 

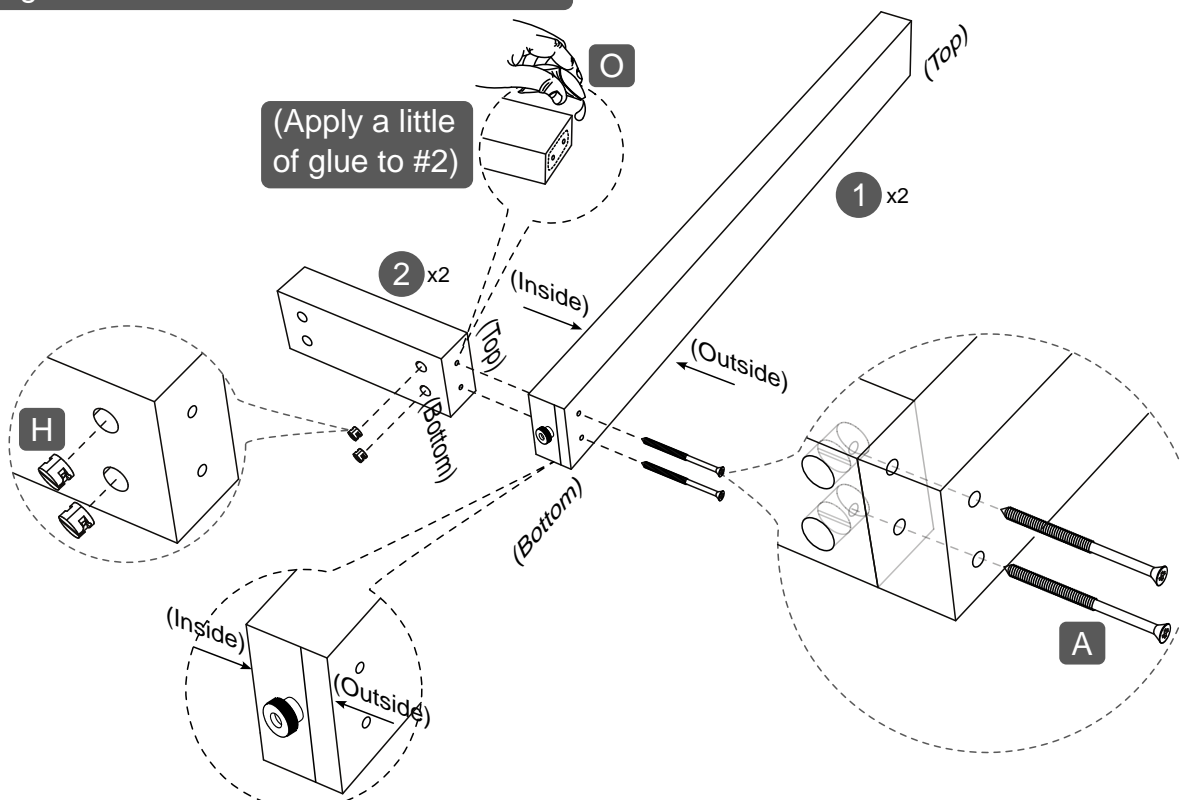
FIRST: For each of the legs #1, insert the tee nuts J at the bottom.



THEN: Attach the glides I to the nuts J.



LAST: Assemble the connector #2 to the leg #1 with screws A and insert nuts H.




IMPORTANT: The line on #1 goes towards the OUTSIDE.

STEP 5

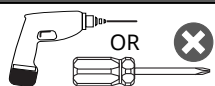
This step
requires of
2 persons

**Hardware**

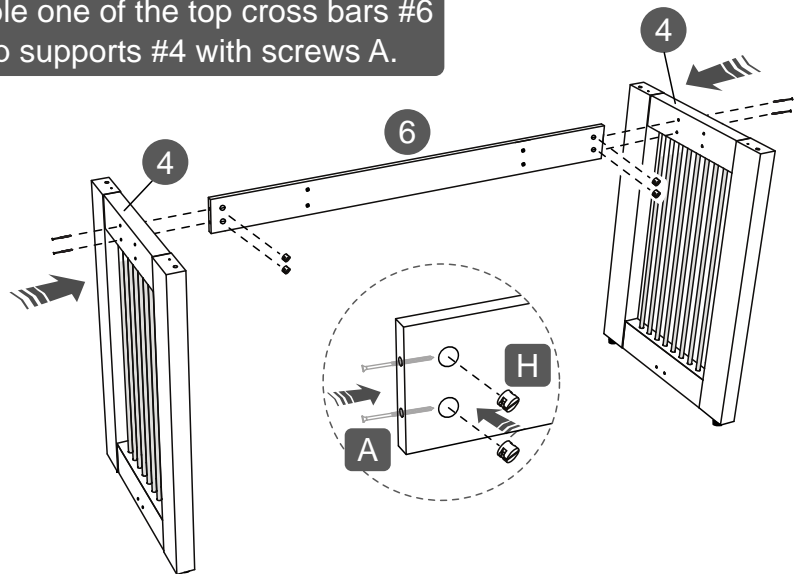
A  5x80mm 8 Pcs

H  8 Pcs

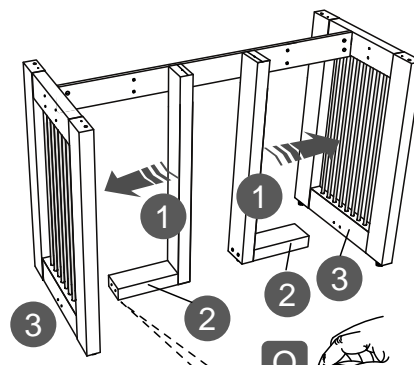
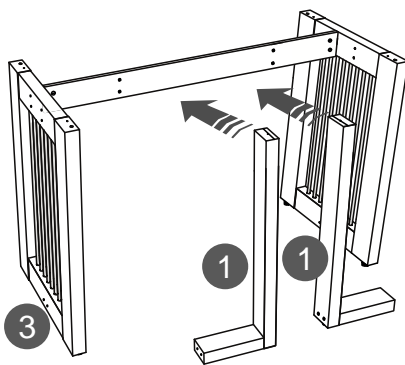
O  Glue

Tools (Not included)

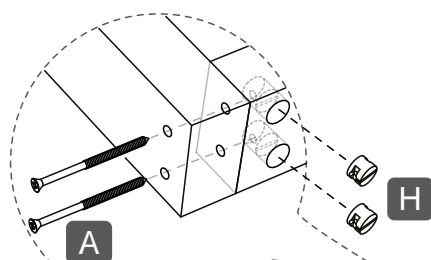
FIRST: Assemble one of the top cross bars #6 between the top supports #4 with screws A.



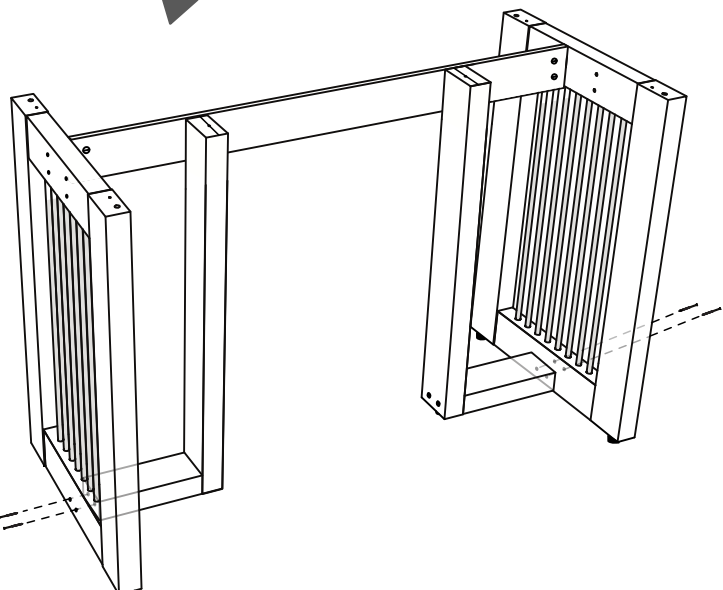
THEN: Assemble the supports #2 (on the legs #1) to the supports #3 with screws A.



(Apply a little
of glue to #2)





(View from underneath)



STEP 6

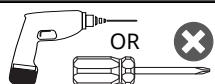
Hardware

A  4 Pcs
5x80mm

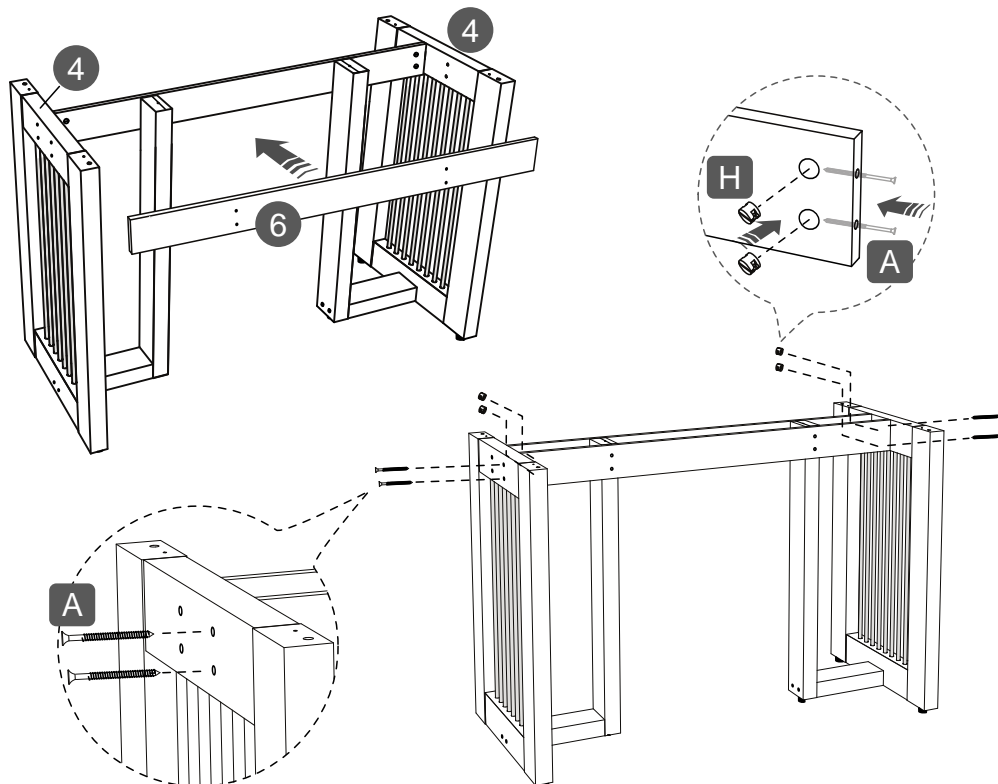
C  8 Pcs
4x25mm

H  4 Pcs
Insert nuts

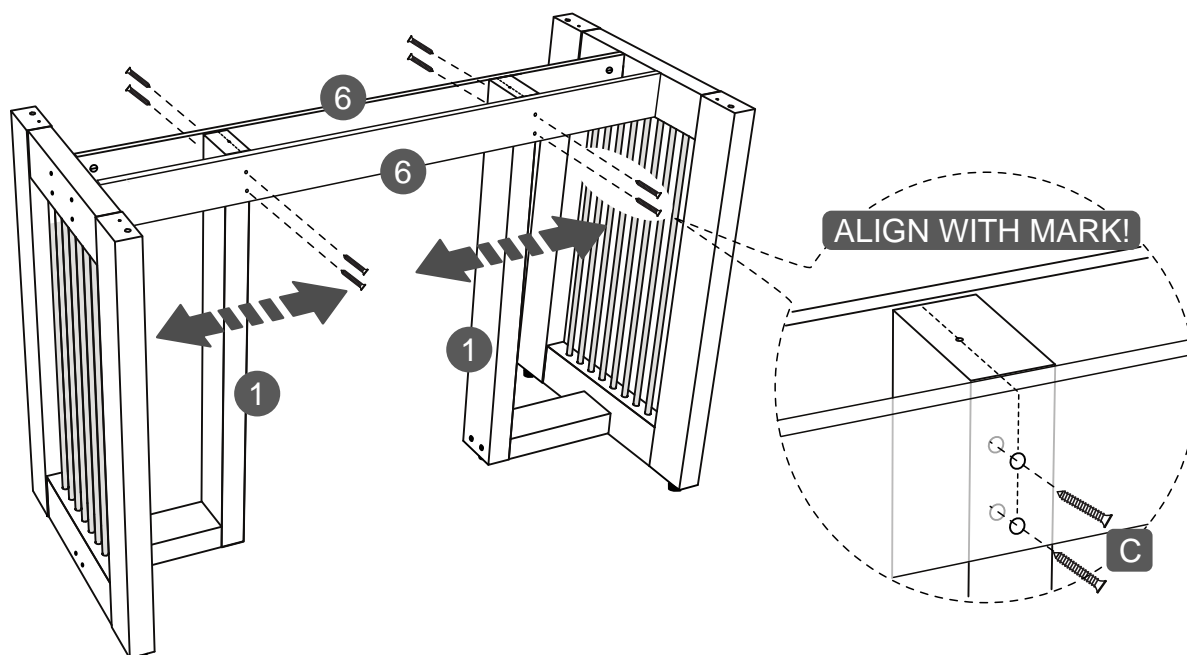
Tools (Not included)



FIRST: Assemble the other top cross bar #6 between the top supports #4 with screws A.





THEN: Align the legs #1 to the holes on #6, so the line mark at the top of #1 coincide with the holes on #6, and secure using screws C.



STEP 7


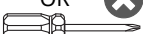

Hardware



B  6 Pcs
3.5x40mm

F  8 Pcs
Ø8x25mm

O  Glue

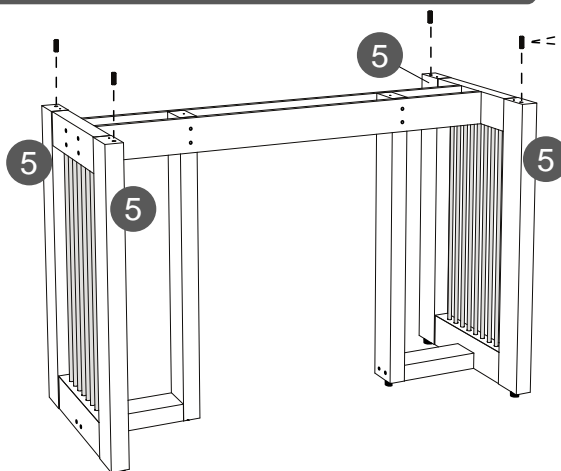
Tools (Not included)

 OR  

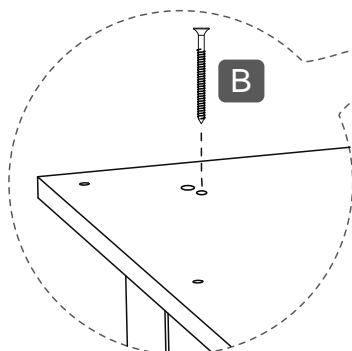
 OR 

FIRST: Attach dowels F to the legs #5 on the OUTERMOST holes.

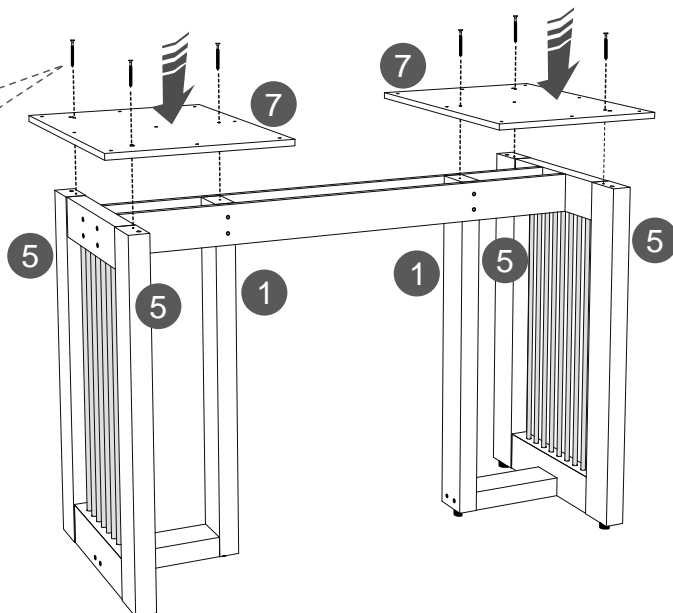
SHORT DOWELS!



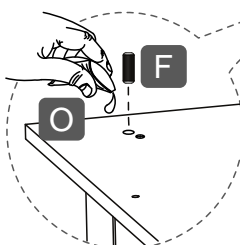
THEN: Assemble #7 to the legs #1 and #5 with screws B.



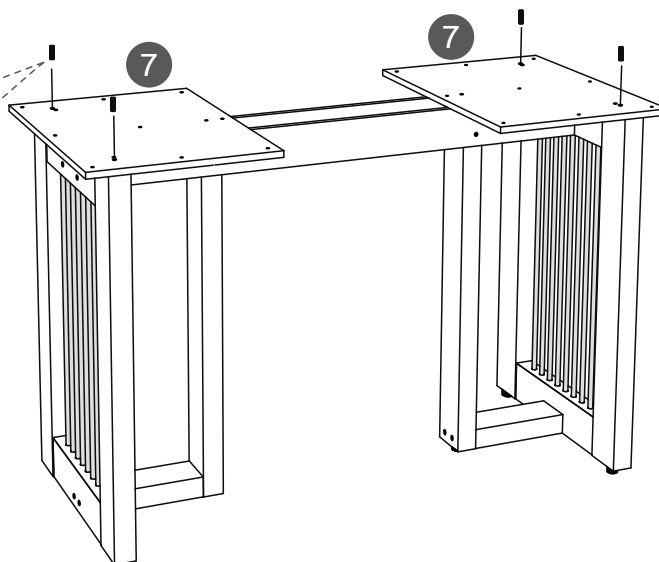
PAY ATTENTION TO THE CORRECT HOLE!



LAST: Attach dowels F into the indicated holes on #7.



SHORT DOWELS!



STEP 8**Hardware**

This step
requires of
2 persons

**Hardware****C**

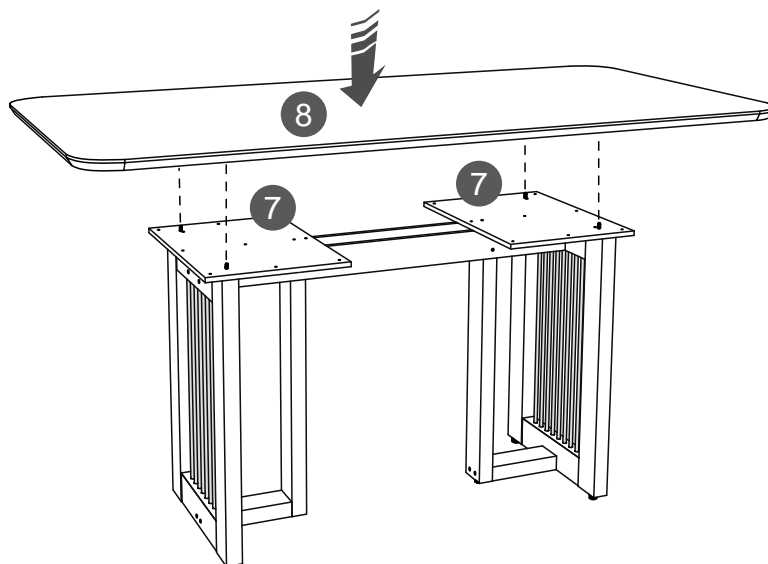
4x25mm

18
Pcs**Tools (Not included)**

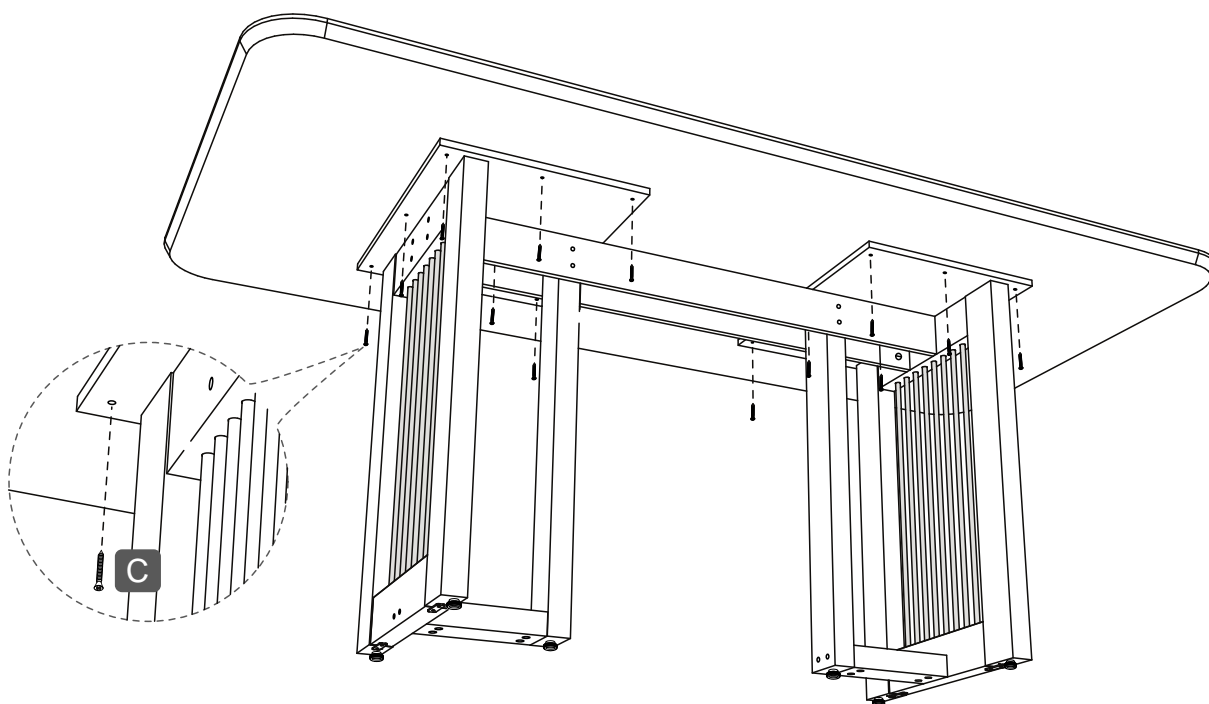
OR



FIRST: Carefully place the wooden
tabletop #8 over the support panels # 7.



THEN Secure the tabletop with
screws C from underneath.

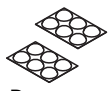
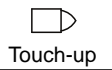



STEP 9

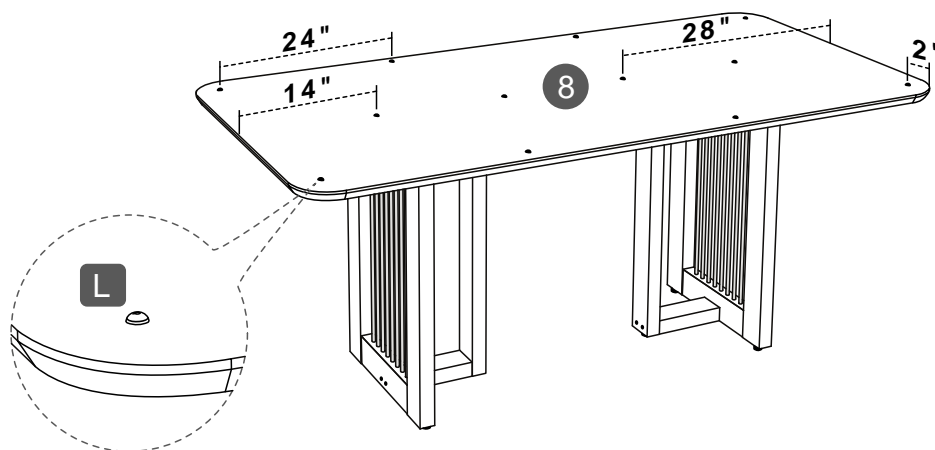
This step
requires of
2 persons



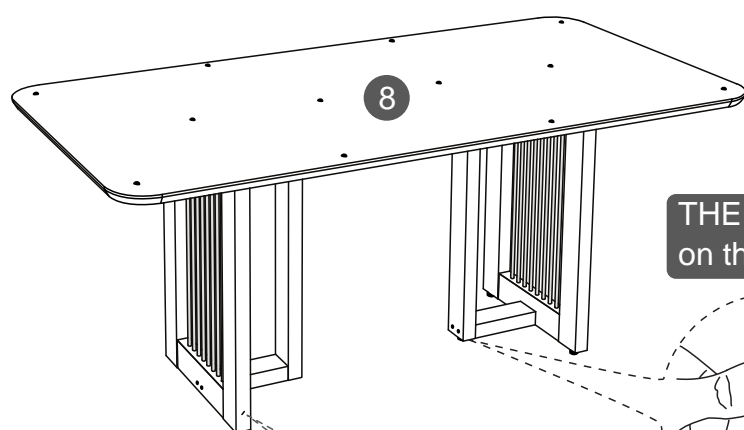
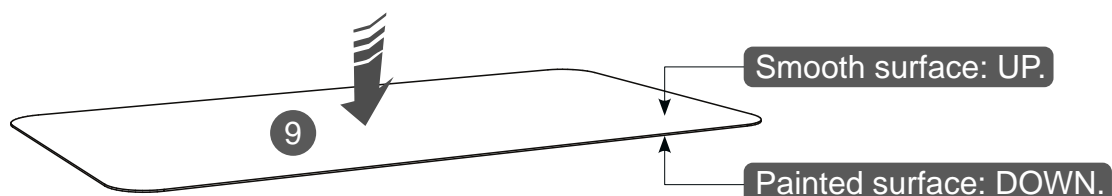
Hardware

L	 Bumpers	2 Kits
M	 Touch-up	1 Pc
N	 Stickers	24 Pcs

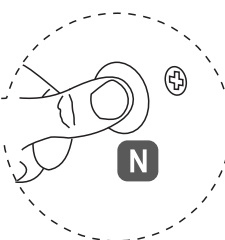
FIRST: Attach the silicone bumpers L to the tabletop #8. Below are the recommended positions and distances from the side edges.



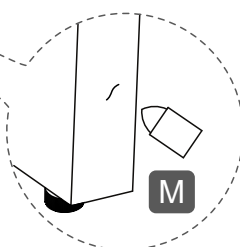
THEN: Carefully place the glass top #9 over the silicone bumpers, aligning with the tabletop #8.



THEN: Cover the screw holes on the legs with stickers N.

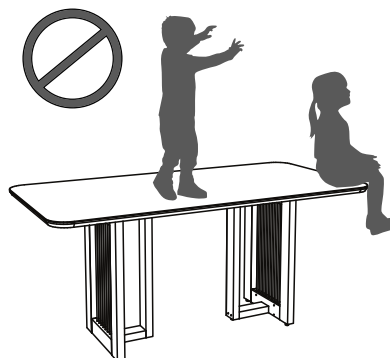
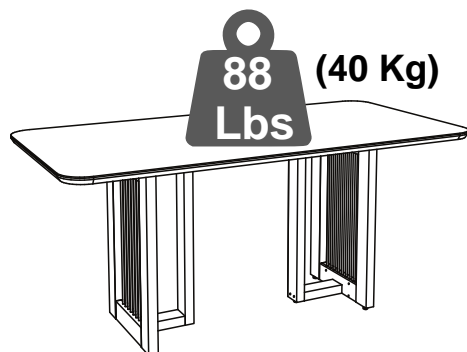


FINALLY: Use the touch-up M for any small imperfections in the finish.

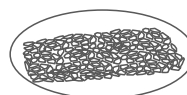


WARNINGS

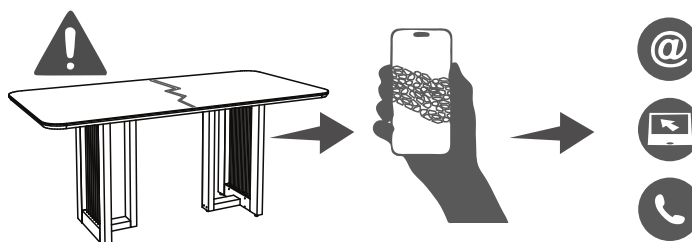
Not paying attention to the following warnings could result in injuries.

WEIGHT LIMIT - DO NOT EXCEED

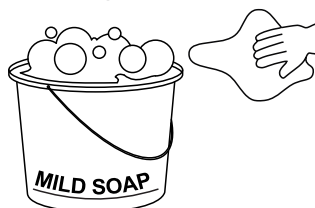
Do not sit, climb or stand on the table.

ABOUT THE TEMPERED GLASS**REGULAR GLASS****TEMPERED GLASS**

The top is made of Safety Tempered Glass, which is safer than regular glass. If the glass accidentally breaks, **DO NOT** handle the broken glass with your bare hands and keep children and pets away. Before cleaning up, take some pictures and as soon as possible, contact Customer Service for assistance with a replacement, if available.

**CARE AND MAINTENANCE**

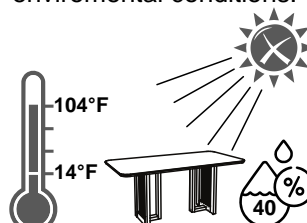
Clean with a cloth lightly damped in a solution of mild soap and water.



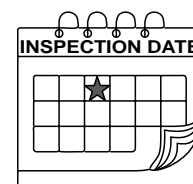
Do not use solvents or abrasive materials.



Do not expose to direct sunlight or extreme environmental conditions.



Inspect and re-tighten loose screws on the table every 4 months.

**WARRANTY**

1 YEAR LIMITED WARRANTY

For details on the Warranty Policy, please visit online:
www.technihome.com