

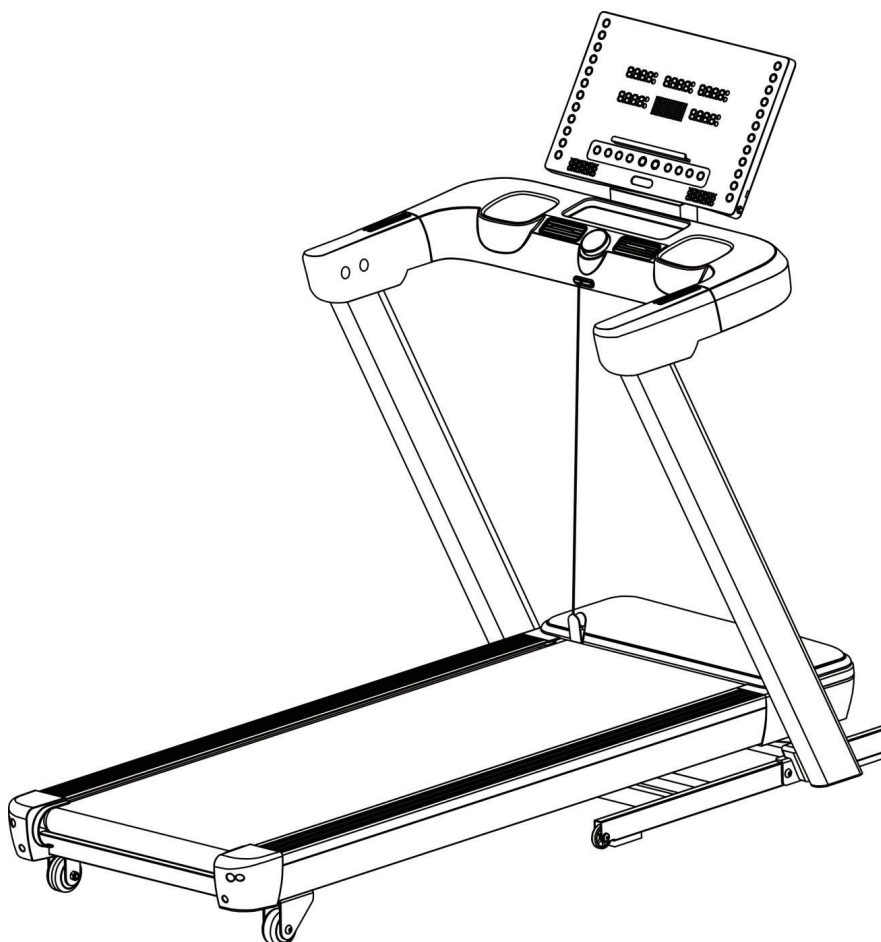
Lifesmart *MOTORIZED TREADMILL*

LIFE SMART® is a registered trademark of

Model#TM4000

Supply Chain Sources LLC., All Rights Reserved.

Operating Instructions Manual



Special tips:

1. Before installation and operation, please read this operation manual carefully.
2. Please save this manual for future reference.
3. Product may vary slightly from the item pictures due to model upgrades.



Questions, problems, missing parts? Contact technical support department at
657-341-0362, 9:00 a.m. - 5 p.m., PST, Monday - Friday or contact us via email at
support@scsources.com.

Please have your model and serial number ready

Scan QR Code to Visit Registration Page:



Index

Electrical Safety Instruction	1
Important Safety Instruction	2
Important Operating Instructions	3
Assembly Parts and Tools Required	4
Assemble the Treadmill	5-8
How to Fold&Unfold	9-11
How to Move	12
Important Electrical Information	13
Operation Guide	14-21
Troubleshooting	22-23
Maintenance & Care	24
Lubricating the Treadmill	25
Exploded Drawing	26-27
Parts List	28-29

Electrical Safety Instruction

When using an electrical appliance, basic precautions should always be followed, including the following: Read all instructions before using this treadmill.

DANGER—To reduce the risk of electrical shock: Always unplug this appliance from the electrical outlet immediately after using and before cleaning.

WARNING—To reduce the risk of burns, fire, electric shock, or injury to persons:

1. The treadmill should never be left unattended when plugged in. Unplug from the outlet when not in use and before putting on or removing parts.
2. Use this treadmill only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
3. Never operate this treadmill if it has a damaged cord or plug, if it is not working properly, if it has been dropped or damaged, or dropped into water. Replace the damaged cord or plug with a new one from the manufacturer or its service agent, or return this treadmill to a service center for examination or repair.
4. Keep the cord away from heated surfaces.
5. Never operate the treadmill with the air openings blocked. Keep the air openings free of lint, hair, and alike items. Never drop or insert any object into any opening.
6. Do not use outdoors.
7. Do not operate where aerosol (spray) products are being used or where oxygen is being administered.
8. To disconnect, turn the treadmill off, then remove plug from outlet.
9. Connect this treadmill to a properly grounded outlet only. See grounding instructions.

CAUTION—To avoid injury, use extreme caution when stepping onto or off of a moving belt. Read instruction manual before using.

Important Safety Instruction

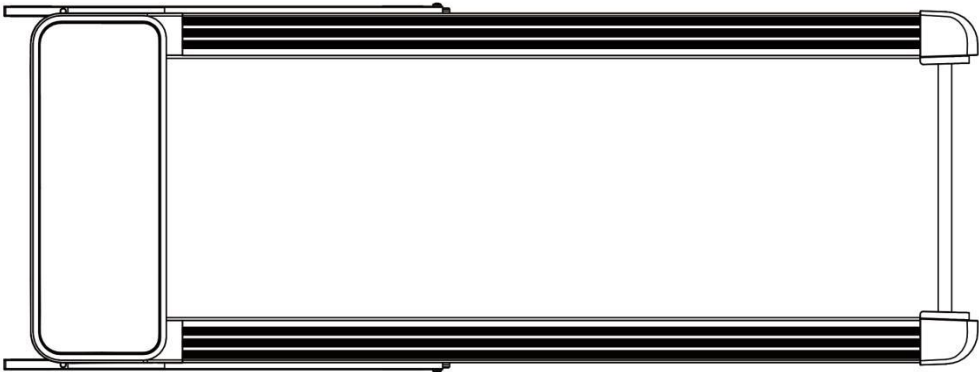
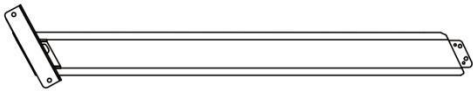
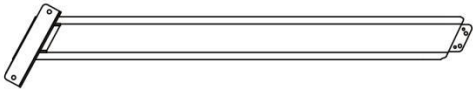
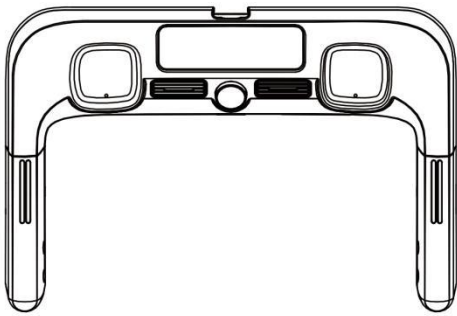
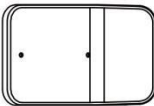
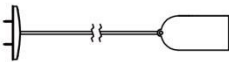
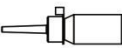
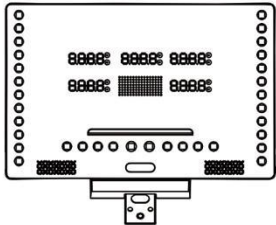




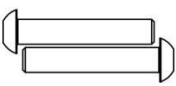
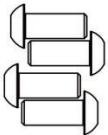
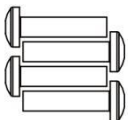
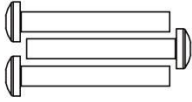



To ensure your safety and health, please use this equipment correctly. It is important to read this entire manual before assembling and using the equipment. Safe and effective use can only be achieved if the equipment is assembled, maintained, and used properly. It is your responsibility to ensure that all users of the equipment are informed of all warnings and precautions.

1. Before starting any exercise program, you should consult your physician to determine if you have any medical or physical conditions that could put your health and safety at risk or prevent you from using the equipment properly. Your physician's advice is essential if you are taking medication that affects your heart rate, blood pressure or cholesterol level.
2. Be aware of your body's signals. Incorrect or excessive exercise can damage your health. Stop exercising if you experience any of the following symptoms: pain, tightness in your chest, irregular heartbeat, shortness of breath, dizziness, or feelings of nausea. If you do experience any of these conditions, you should consult your physician before continuing with your exercise program.
3. Keep children and pets away from the equipment. The equipment is designed for adults use only.
4. Use the equipment on a solid, flat level surface with a protective cover for your floor or carpet. To ensure safety, the equipment should have more at least 240cm of free space behind it and 60cm on each side. Do not place the treadmill on any surface that blocks air openings. To protect the floor or carpet from damage, place a mat under the treadmill.
5. Ensure that all nuts and bolts are securely tightened before using the equipment. The safety of the equipment can only be maintained if it is regularly examined for damage and/or wear and tear.
6. Always use the equipment as indicated. If you find any defective components while assembling or checking the equipment, or if you hear any unusual noises coming from the equipment during exercise, discontinue use of the equipment immediately and do not use until the problem has been rectified.
7. Wear suitable clothing while using the equipment. Avoid wearing loose clothing that may become entangled in the equipment.
8. Do not place fingers or objects into the moving parts of the equipment.
9. The equipment is not suitable for therapeutic use.
10. To avoid bodily injury and/or damage to the product or property, proper lifting and moving is required.
11. Your product is intended for use in cool, dry conditions. You should avoid storage in extreme cold, hot or damp areas as this may lead to corrosion and other related problems.
12. This equipment is designed for indoor and home use only, it is not intended for commercial use.
13. If you don't feel well or in case of any emergency, grab the handlebars with both hands and jump onto the side rails to avoid injury.

Important Operating Instructions

1. Insert the power plug directly into the socket.
2. Read the manual before operating the equipment.
3. Changes in speed do not occur immediately.
4. While on the treadmill, move with caution as distractions may cause you to lose balance and stray from walking in the center of the belt. This may result in serious injury.
5. This unit starts at a low speed. To begin use, stand on the side rails while it starts up, then step onto the belt once it's in motion.
6. A safety key is provided for emergency use. The treadmill will function only if the safety key is inserted into the computer console. In case of emergency, remove the safety key to immediately stop the belt and shut off the treadmill. The display screen will reset once the safety key is reinserted.
7. This equipment is designed for adult use only! Children should not be allowed to use or play near this equipment. When present, children should always be supervised by an adult.
8. Women who are pregnant or nursing should consult a physician before attempting to begin any exercise program.
9. Always stay hydrated during and after exercise.
10. Do not lift the treadmill.
11. The belt must be lubricated before the first use.

Assembly Parts and Tools Required

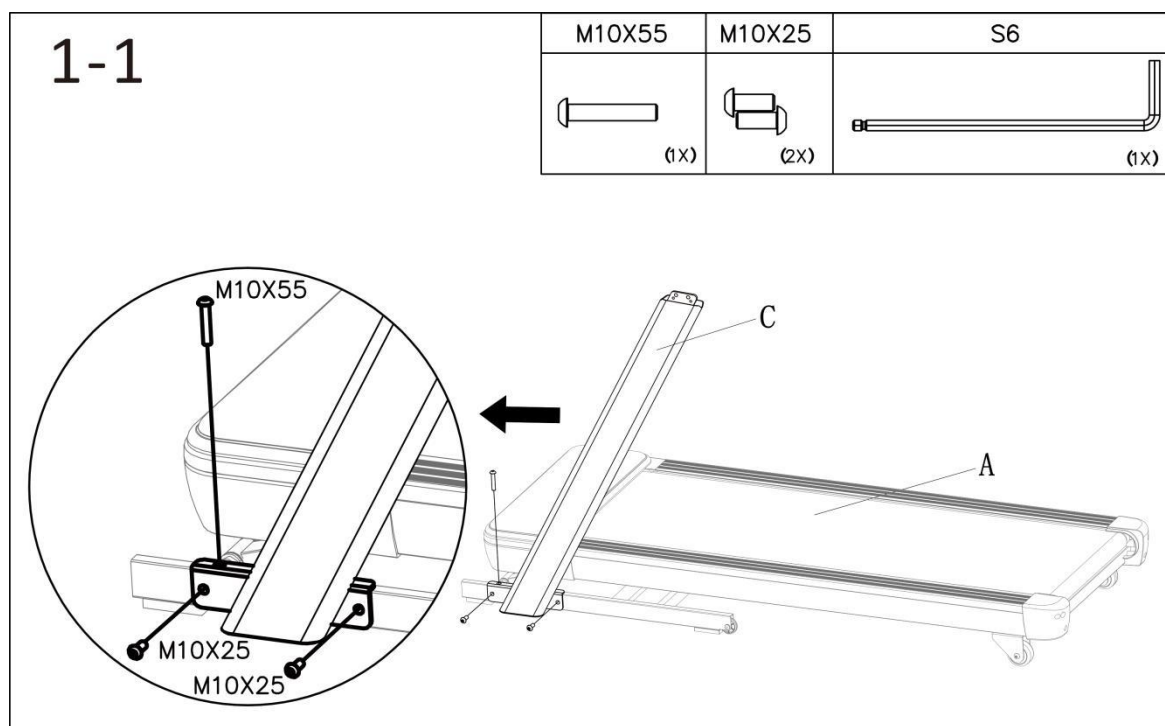
<div style="display: flex; align-items: center;"> <div style="font-size: 48px; margin-right: 10px;">A</div>  </div>					
<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">B</div>  </div>		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">C</div>  </div>			
<div style="display: flex; align-items: center;"> <div style="font-size: 48px; margin-right: 10px;">D</div>  </div>		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">E</div>  </div>			
		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">F</div>  </div>			
		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">G</div>  </div>			
<div style="display: flex; align-items: center;"> <div style="font-size: 48px; margin-right: 10px;">I</div>  </div>		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">H</div>  </div>			
		<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">J</div>  </div>	<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">R</div>  </div>	<div style="display: flex; align-items: center;"> <div style="font-size: 36px; margin-right: 10px;">L</div>  </div>	
<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">M10X55 (X2)</div>  </div>	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">M10X25(X4)</div>  </div>	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">M8X35(X4)</div>  </div>	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">M8X60(X3)</div>  </div>	<div style="display: flex; align-items: center;"> <div style="margin-right: 10px;">M4X25 (X2)</div>  </div>	<div style="display: flex; flex-direction: column; align-items: center;"> <div style="margin-bottom: 10px;">S5(X1)</div>  <div style="margin-bottom: 10px;">S6(X1)</div>  </div>

Please check carefully if all items inside the packaging box are complete and in good condition.
If anything is missing or damaged, please contact customer service!

Assemble the Treadmill

STEP 1

Fix the left upright tube (C) to the bottom frame and secure it firmly with below bolts and tool.

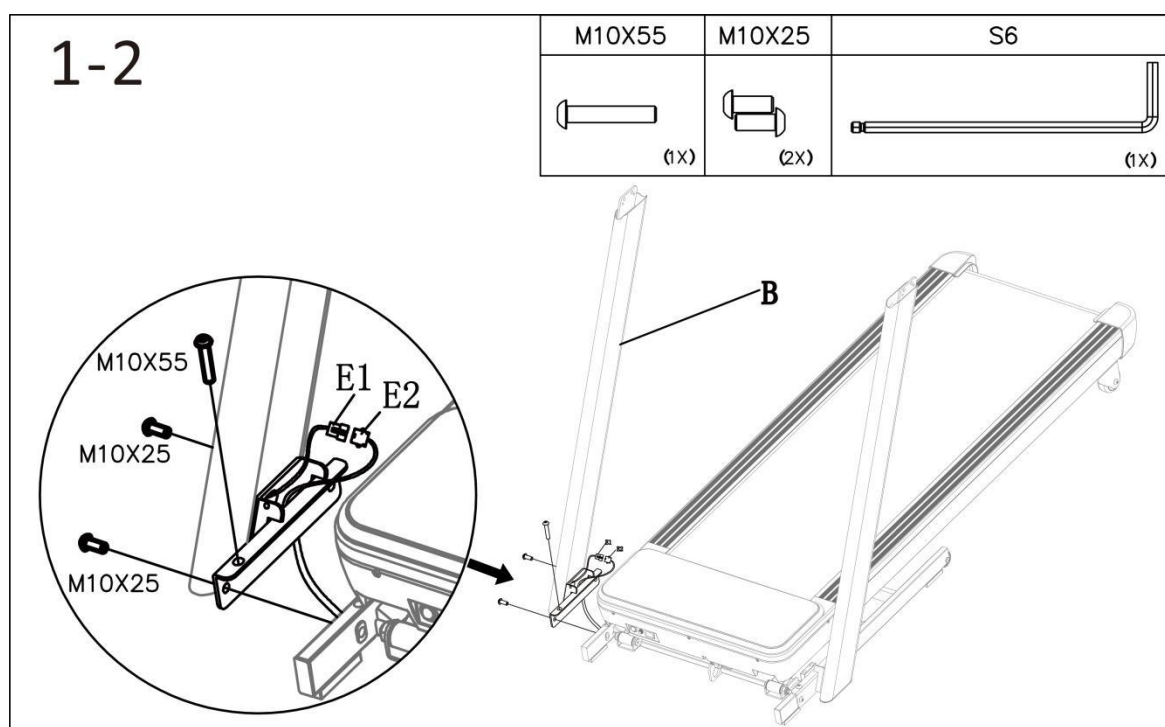


STEP 2

Connect the signal wire pins of E1-lower&E2.

Fix the right upright tube (B) to the bottom frame and secure firmly with below bolts and tool.

Attention: Do not pinch the wire during fix of all bolts.

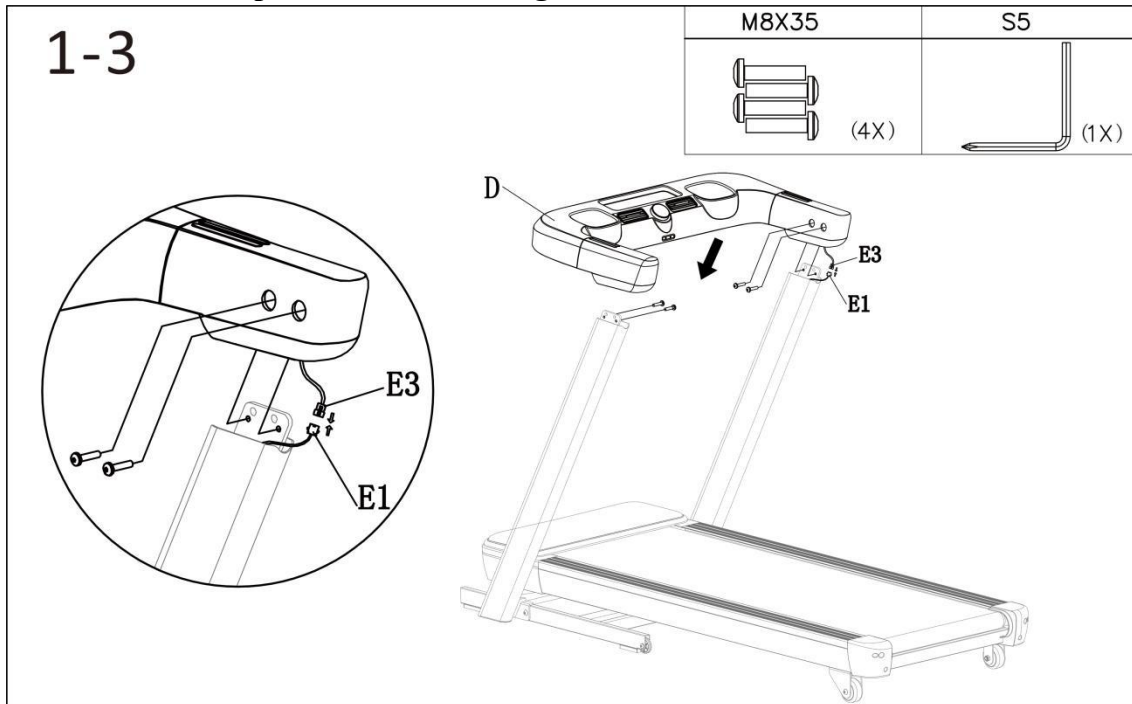


STEP 3

Connect signal wire pins of E1-upper&E3.

Fix the handle bar set (D) to both left&right upright tubes, and secure with below bolts and tool.

Attention: Do not pinch the wire during fix of all bolts.

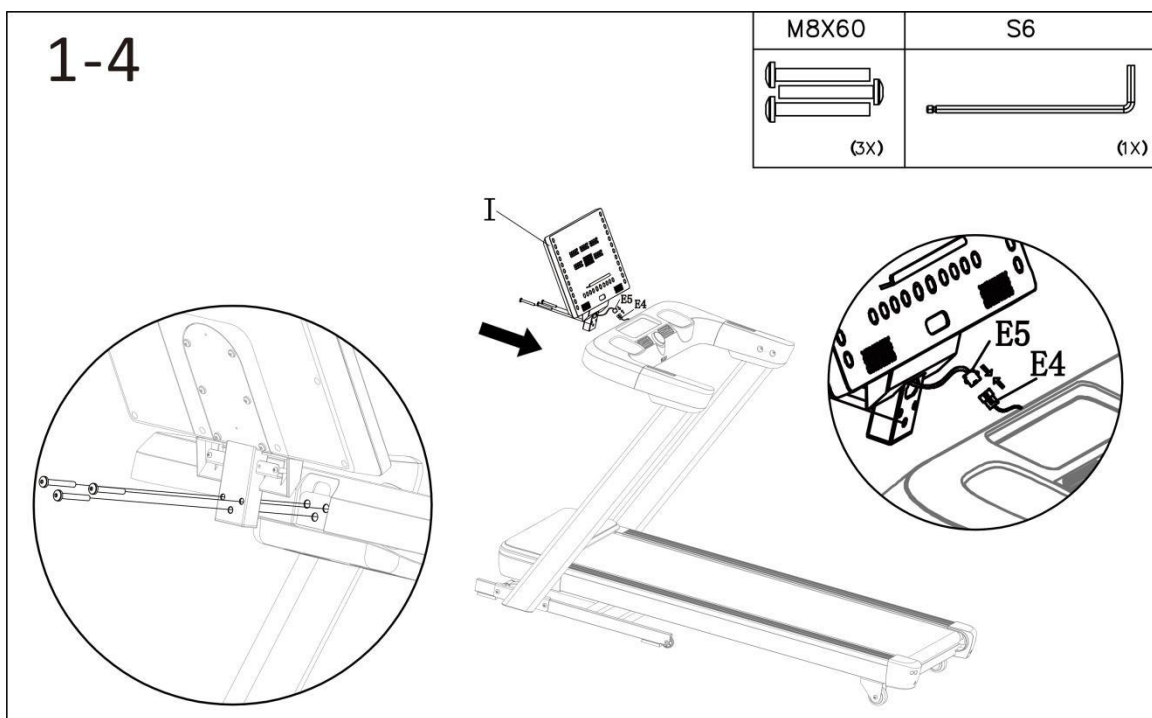


STEP 4

Connect signal wire pins of E4&E5.

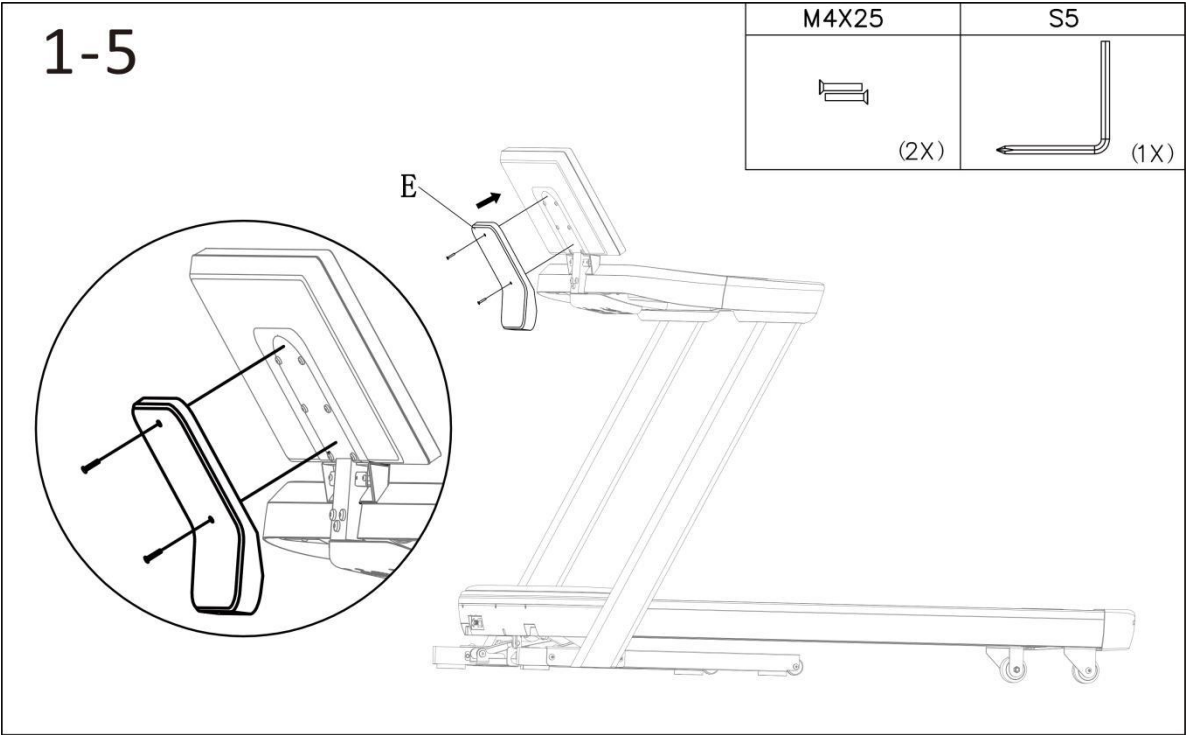
Fix the console set (I) to the handle bar set and secure it firmly with below bolts and tool.

Attention: Do not pinch the wire during fix of all bolts.



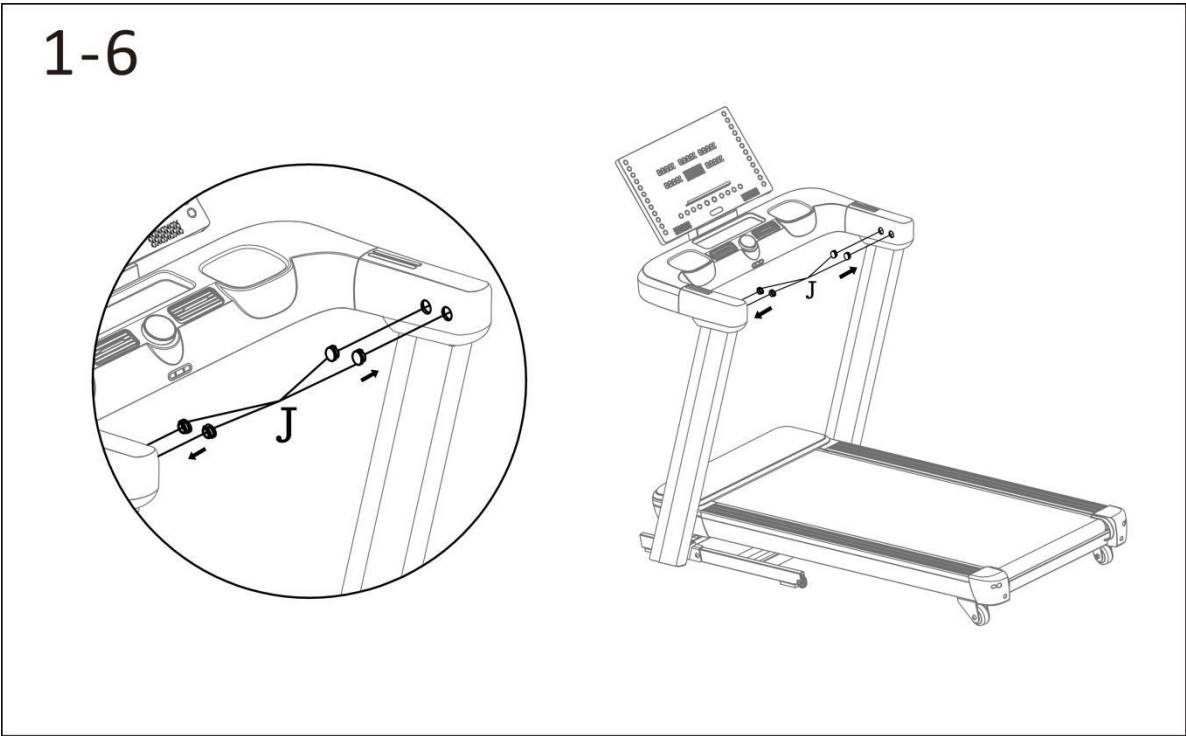
STEP 5

Fix console back cover (E) to the console set (I) , and secure it firmly with below bolts and tool.



STEP 6

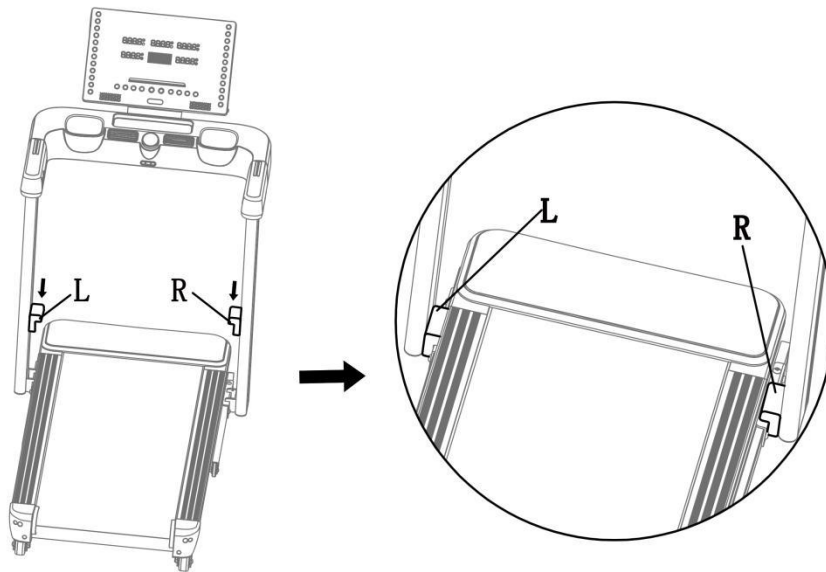
Insert 4pcs of caps (J) into the left right handle bars.



STEP 7

Fix left and right upright tube covers(L&R) to the frame with below way.

1-7



STEP 8

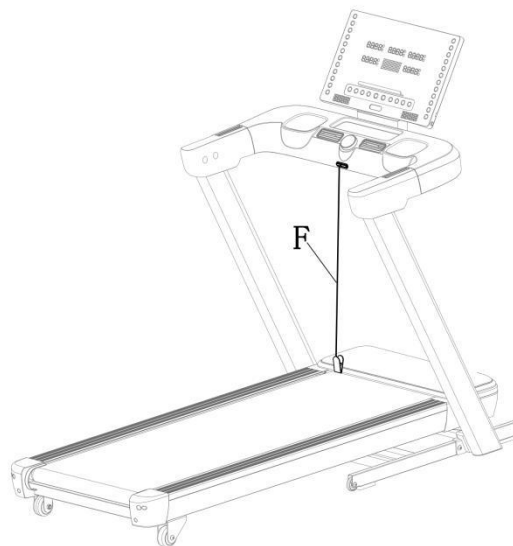
Insert the safety key (F) into the socket of the console, and also attach the clip of the safety pulling rope to your clothing before every time running.

Assemble complete!

Please put the safety key to where the children are not easy to get when treadmill is not in use.

Please make sure all bolts are firmly fastened with tool before running.

1-8

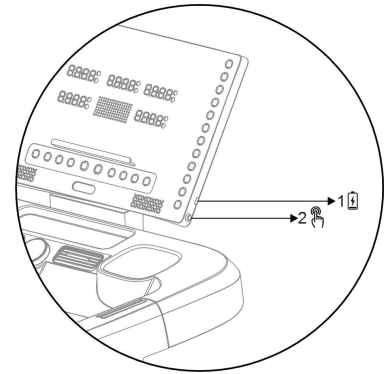


How to Fold & Unfold

This is a power folding treadmill, fold & unfold is controlled by button located on right side of console set. (No.2 FOLD/UNFOLD button)

Unfold the treadmill:

Attention: Before unfolding, please make sure that there are no people, pets or objects are under the running deck to avoid possible injuries may caused by crushing.



-When the treadmill is folded, and the window shows current state of FOLD, short press of FOLD/UNFOLD button to unfold.

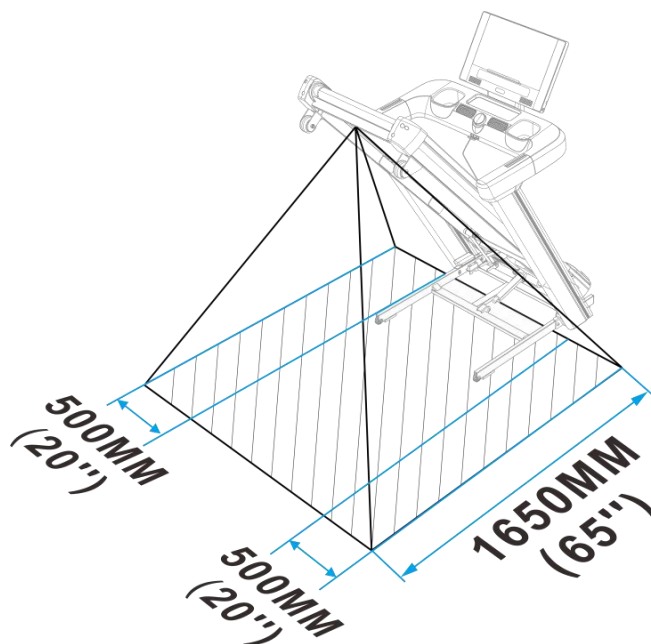
-During the process of unfolding, the display will show UNFOLDING, and finish unfolding if without any interference. After finish unfolding, machine will enter into standby mode.

-During the process of unfolding, if you press this button again, the unfolding will pause, and the window will shows FOLDPAUSE. Press this button again to continue the unfolding.

Warning:

For your safety, please do not get too close to the treadmill during the process of unfolding.(Please take below drawing as reference for sensor detect area)

This treadmill is built-in with infrared sensor. If sensor detects that there is person or pet is inside the detect area and too close to the machine, the system will remind with warning sound and unfolding will pause. If the warning sound appears and unfolding pause, please leave away from the detect area, unfolding will continue after 2 or 4 seconds.



Fold the treadmill:

Attention: Before folding, please make sure that there are no people, pets or objects are placed on the running deck.

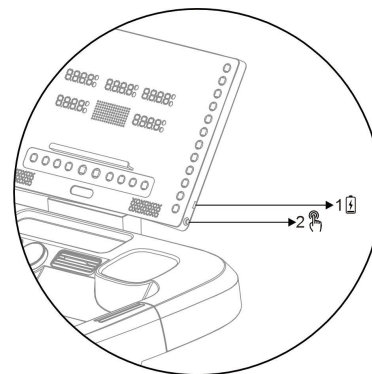
When the machine is under unfolded state, and you want to fold the treadmill, press No.2 FOLD/UNFOLD button for folding.

-During the process of folding, the console will show “FOLDING”.

-If you press this button again during process of folding, the folding will pause, and the console will show “FOLDPAUSE”.

Under “FOLDPAUSE” state, if the folding angle is smaller than 30 degrees, press this button again to continue folding process.

Under “FOLDPAUSE” state, if the folding angle is more than 30 degrees, press this button again machine will show “FOLD” but still pause, press this button again to “UNFOLDING”, after finish unfolding, machine will enter into standby mode.

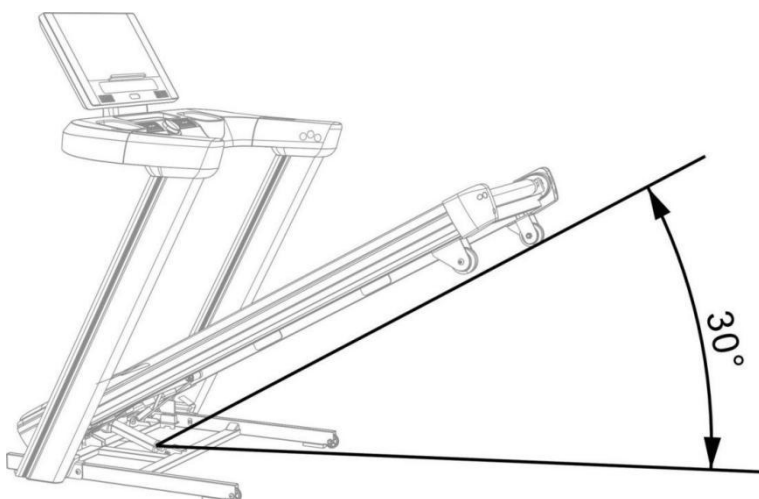


Forced unfolding:

When the treadmill is folding and you want it to unfold, press FOLD/UNFOLD button and hold on for 2 seconds, the machine will be forced to unfold.

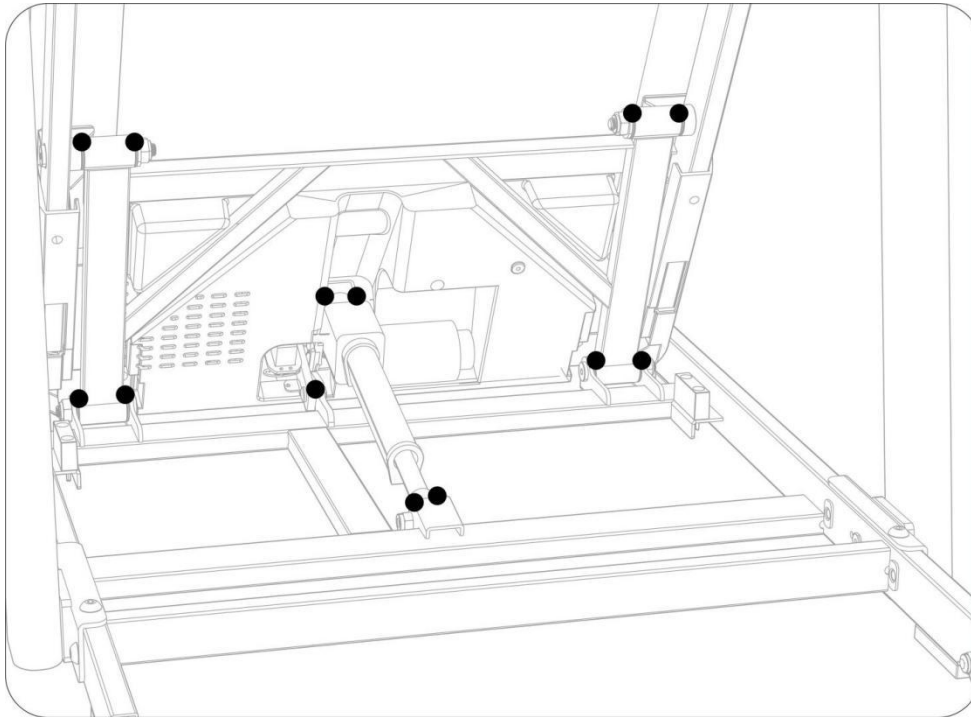
Attention:

1. After the folding is enabled, if there is person standing on the running deck, and the folding angle is not more than 30 degrees, the system will detect obstruction, and machine will change from FOLDING state to the UNFOLDING state, and return to the unfolding state;
2. If the folding angle is more than 30 degrees and the folding is obstructed, the treadmill will detect, and folding will stop, console show “FOLD”. Press FOLD/UNFOLD button, machine will change from FOLDING state to the UNFOLDING state, and return to the unfolding state;

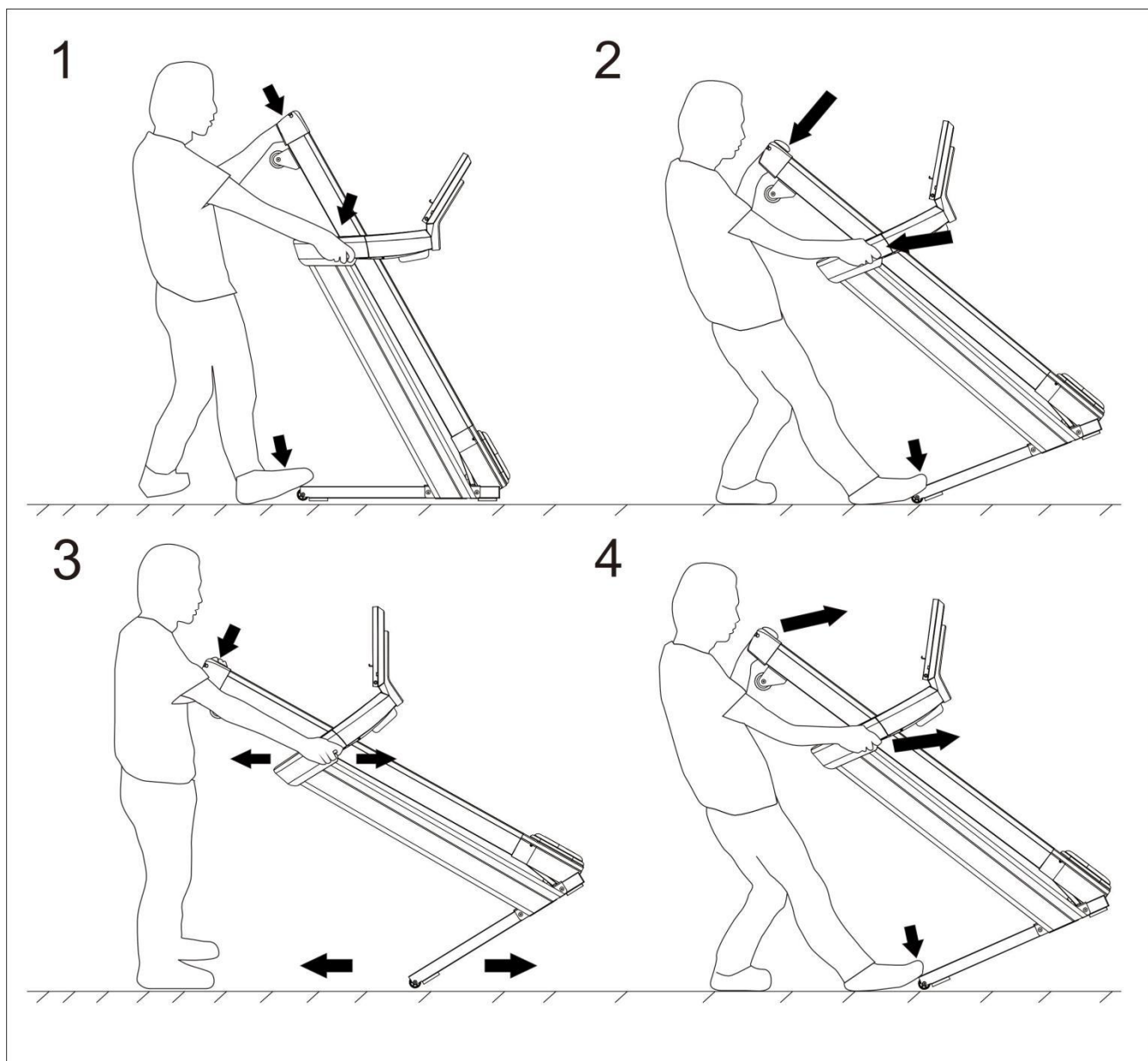


Lubrication of folding mechanism:

1. This machine is a power folding mechanism, the slight folding/unfolding sound that may occur during the process of folding/unfolding is normal, please rest assured to use it.
2. If the treadmill has been used for a long time, and the folding/unfolding process is accompanied with abnormal noise, it means that the rotation shaft may need to be lubricated. If this happens, you can fold up the treadmill, and lubricate joint parts of the lifting frame with mechanical lubricating oil to eliminate noise.



How to Move



Important Electrical Information

WARNING:

This treadmill requires a right power source in order to properly operate. For your safety, as well as the safety of others, please verify that the power source is correct before plugging the equipment. Any incorrect power source could cause significant damage to the equipment and or user.

GROUNDING METHODS:

This product must be grounded. Grounding provides the least resistance for electrical current and will reduce the risk of electric shock. The plug must be plugged into an appropriate outlet that is properly installed and grounded in accordance with all local codes and ordinances. Ensure that the product is connected to an outlet which contains the same configuration as the plug. Do not use an adaptor for this product.

This product is for use on a nominal circuit and has a grounding plug that is illustrated in sketch A. Make sure that the product is connected to an outlet having the same configuration as the plug. No adapter should be used with this product.

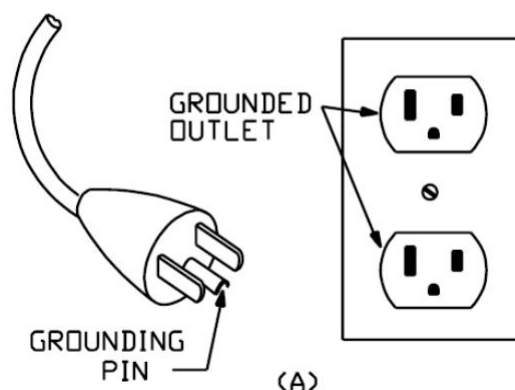
DANGER:

Improper connection of the equipment-grounding conductor can result in risk of electric shock. Check with a certified electrician if you are in doubt as to whether the product is properly grounded. Do not modify the plug provided with the product. If it will not fit the outlet, have a proper outlet installed by an electrician.

WARNING!

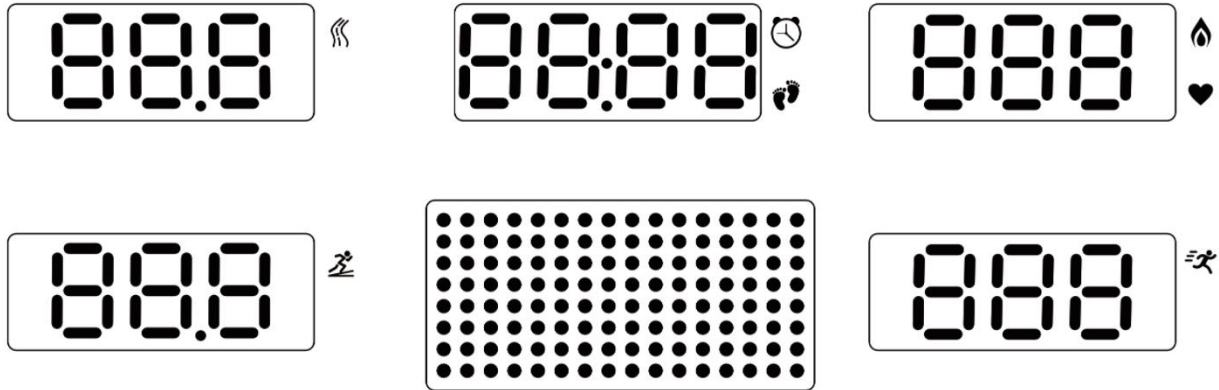
1. NEVER use a ground fault circuit interrupt (GFCI) wall outlet with this treadmill. Route the power cord away from any moving part of the treadmill including the elevation mechanism and transport wheels.
2. NEVER operate the treadmill using a generator or UPS power supply.
3. NEVER remove any cover without first disconnecting power.
4. NEVER expose the treadmill to rain or moisture. This treadmill is not designed for use outdoors, near pools or in any other high humidity environment.




GROUNDING METHOD





Operation Guide

Window Display



1.  : Display current distance.
 2.  : Displays the time elapsed. Display starts at 0:00. When time elapsed reaches the maximum, the machine will stop.
 3.  : Displays steps that the user has walked.
- TIME/ STEPS share the same window, and will show in turn every 5 seconds.

4.  : Display the consumed calories.
5.  : Display current pulse. Hold the hand pulse sensor on the handle bar by both hands, the console will show user's pulse value after about 5 seconds. (This data is just for reference and can not be used as the medical data).

CALORIES/ PULSE share the same window. If your hands hold the hand pulse sensor to test the pulse, window will always show pulse value. Otherwise, window will always show calories value.

6.  : Display current speed. Press SPEED+/- to adjust the speed of the machine.

When the slope (decline) is -3, -2 or -1, the speed range is 0.6-8mph.

When the slope (incline) is 0-10, the speed range is 0.6-14mph.

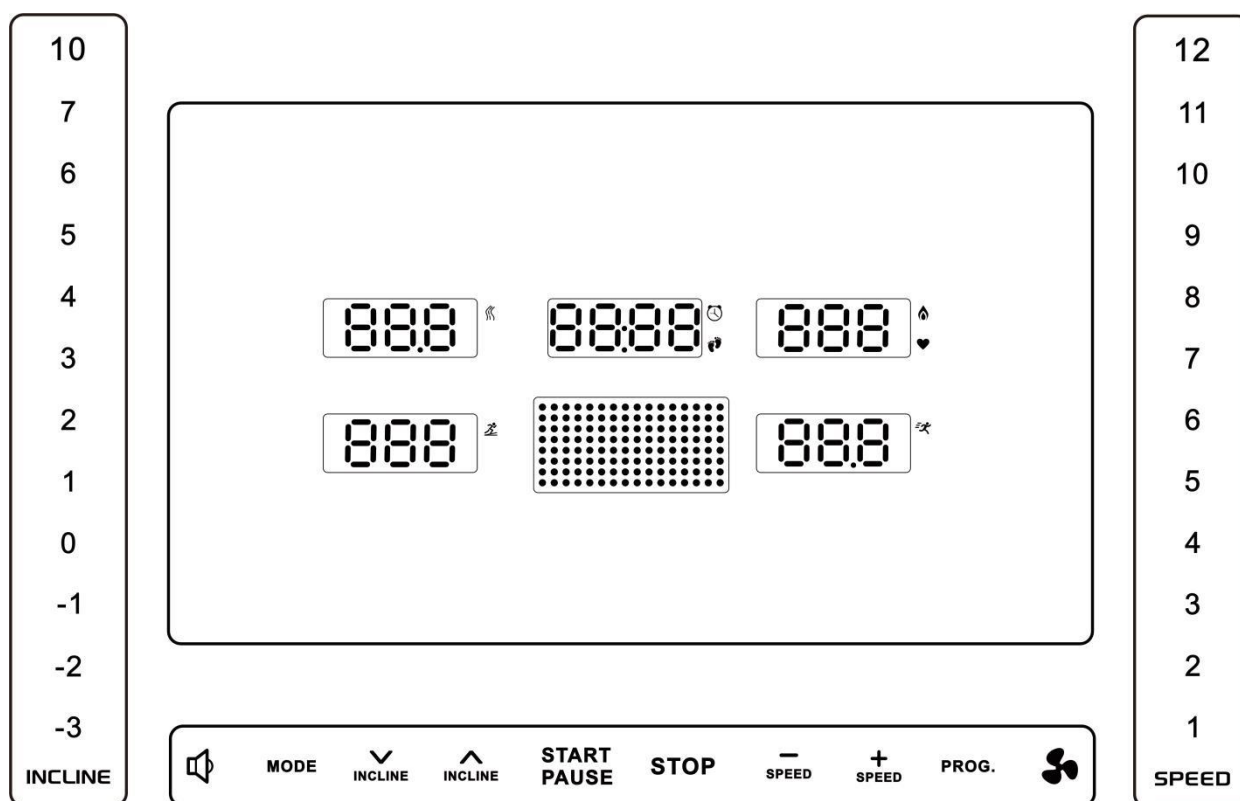
7. Matrix window:


Under running mode, it shows current laps that the user has ran.

Under PROG. mode, it shows program chart.

8.  : Display the current slope. Press INCLINE-/+ to adjust the slope.

Console Button Function



1. : Adjust the volume of Bluetooth audio.

Short press to increase the volume. Long press to decrease the volume.

2. **MODE:** Press this button to choose among time count down, distance count down, and calories count down. Press “START/PAUSE” button to get started.

2.1 TIME COUNT DOWN

Under standby mode, press MODE button till TIME window shows default value. Press “INCLINE-” “INCLINE+” buttons or “SPEED-” “SPEED+” buttons to set time count down. Press “START/PAUSE” button to start.

2.2 DISTANCE COUNT DOWN

Under standby mode, press MODE button till DISTANCE window shows default value. Press “INCLINE-” “INCLINE+” buttons or “SPEED-” “SPEED+” buttons to set distance count down. Press “START/PAUSE” button to start.

2.3 CALORIES COUNT DOWN

Under standby mode, press MODE button till CALORIES window shows default value. Press “INCLINE-” “INCLINE+” buttons or “SPEED-” “SPEED+” buttons to set calories count down. Press “START/PAUSE” button to start.

3. **INCLINE V:** Press this button to decrease the slope.

4. **INCLINE ^:** Press this button to increase the slope.

5. **INCLINE (-3, -2, -1, 0, 1, 2, 3, 4, 5, 6, 7, 10):** Slope quick button.

Press these buttons to choose desired slope quickly.

6. **START/ PAUSE:** Press this button to start or pause, after pause, press this button again to restart.

7. **STOP:** Press this button to stop.

8. **SPEED -:** Press this button to decrease the speed by every 0.1.

9. **SPEED +:** Press this button to increase the speed by every 0.1.

10. **SPEED (1, 2, 3, 4, 5, 6, 7, 8, 9, 10, 11, 12):** Speed quick button.

Press these buttons to choose desired speed quickly.

11. **PROG:**

11.1 Default Programs

Under standby mode, press this button to enter default program choice. Press “INCLINE-” “INCLINE+” buttons to choose among 26 default programs. Once choose any program, press “SPEED-” “SPEED+” buttons to set time for each program. Press “START/PAUSE” to start.

Each program is divided into 16 sections. During working of each program section, you can adjust SPEED&INCLINE any time. But when enters into new section, SPEED&INCLINE will follow up with default SPEED&INCLINE setting of the system. When the running of all 16 sections are finished, the treadmill will stop automatically.

		TIME INTERVAL= setting time/16 (Speed Unit: mile per hour)															
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16
P1	SPEED	1.2	1.8	1.8	2.5	3.1	1.8	2.5	3.1	3.1	1.8	2.5	1.2	1.8	1.8	3.1	1.8
	SLOPE	-2	-2	-1	-1	-1	0	0	0	-1	-1	-2	-1	-1	-1	-1	-1
P2	SPEED	1.2	2.5	2.5	3.1	3.7	2.5	3.7	3.7	3.7	2.5	2.5	1.2	1.2	3.1	2.5	1.2
	SLOPE	-2	-1	-1	-1	-1	0	0	-1	-1	-1	-1	-1	0	0	-1	-1
P3	SPEED	1.2	2.5	2.5	3.7	3.7	2.5	4.3	4.3	4.3	2.5	2.5	1.2	2.5	3.1	1.8	1.2
	SLOPE	-1	0	0	-1	-1	0	0	0	-1	-1	-1	-1	1	0	-1	-1
P4	SPEED	1.8	3.1	3.1	3.7	4.3	4.3	3.1	4.3	4.3	5	3.1	3.7	3.7	2.5	2.5	1.8
	SLOPE	-1	0	0	-1	-1	0	0	0	-1	-1	-1	-1	1	0	-1	-1
P5	SPEED	1.2	2.5	2.5	3.1	3.7	4.3	4.3	3.1	3.7	4.3	1.8	1.8	3.7	3.1	2.5	1.2
	SLOPE	0	0	0	1	1	2	2	2	1	1	1	1	2	-1	-1	-1
P6	SPEED	1.2	2.5	2.5	2.5	3.1	3.7	5.0	5.0	3.7	4.3	2.5	1.2	3.1	2.5	1.8	1.2
	SLOPE	0	2	2	2	1	1	1	0	0	0	0	1	1	1	0	-1
P7	SPEED	1.2	1.8	1.8	1.8	2.5	3.1	1.8	2.5	3.1	1.8	1.8	3.7	3.7	3.1	1.8	1.8
	SLOPE	1	1	1	1	0	0	3	3	3	4	4	5	5	2	1	1
P8	SPEED	1.2	1.8	1.8	3.7	4.3	4.3	2.5	3.7	4.3	2.5	3.7	1.2	1.8	2.5	2.5	1.2
	SLOPE	1	2	2	2	3	3	3	4	5	6	6	6	7	5	3	0
P9	SPEED	1.2	2.5	2.5	4.3	4.3	2.5	4.3	5.0	2.5	5.0	2.5	3.1	3.7	1.8	1.8	1.2
	SLOPE	2	2	2	3	3	3	1	1	3	3	2	2	5	4	1	-1
P10	SPEED	1.2	2.5	3.1	3.7	4.3	3.1	2.5	3.7	5.0	5.0	2.5	1.2	2.5	2.5	1.8	1.8
	SLOPE	2	3	3	3	4	2	5	5	1	1	1	2	2	5	3	0
P11	SPEED	1.2	3.1	5.0	6.2	4.3	4.3	6.2	6.2	4.3	4.3	5.6	5.6	3.1	3.1	2.5	1.8
	SLOPE	1	2	0	-1	3	3	-1	-1	-1	-1	-1	1	2	2	-1	-3
P12	SPEED	1.8	2.5	5.6	5.6	3.1	5.6	3.1	5.0	3.1	5.6	5.6	5.6	3.1	4.3	3.7	1.8
	SLOPE	-2	-1	0	-1	0	2	2	-3	-3	-1	0	2	4	2	0	0
P13	SPEED	1.8	3.7	4.3	3.1	5.6	5.6	4.3	3.1	3.1	4.3	5.6	3.1	5.6	5.6	2.5	1.8
	SLOPE	0	0	2	3	2	0	0	4	2	0	-1	-3	-3	0	-1	-2
P14	SPEED	1.2	1.2	2.5	3.1	3.7	3.1	2.5	1.8	1.2	0.6	3.7	3.1	2.5	1.8	1.2	0.6
	SLOPE	1	1	1	1	0	0	3	3	3	4	4	5	5	2	1	1

P15	SPEED	1.2	2.5	3.7	5.0	3.7	3.7	2.5	2.5	1.2	1.2	3.7	3.7	2.5	2.5	1.2	1.2
	SLOPE	0	0	0	1	1	2	2	2	1	1	1	1	2	-1	-1	-1
P16	SPEED	1.2	1.8	1.8	1.8	2.5	2.5	3.1	3.1	3.1	1.8	1.8	2.5	1.2	1.8	3.1	1.8
	SLOPE	-2	-2	-1	0	0	-1	-1	-1	-1	-2	-2	-1	-1	-2	-1	-1
P17	SPEED	1.2	2.5	2.5	2.5	3.7	3.1	3.7	3.7	3.7	2.5	1.2	2.5	1.2	3.1	2.5	1.2
	SLOPE	-2	-1	-1	0	0	-1	-1	-1	-1	-1	-1	-1	0	0	-1	-1
P18	SPEED	1.2	2.5	2.5	2.5	4.3	3.7	3.7	4.3	4.3	2.5	2.5	2.5	1.2	3.1	1.8	1.2
	SLOPE	-1	0	0	0	0	0	-1	-1	-1	-1	-1	1	1	-1	-1	1
P19	SPEED	1.8	3.1	3.1	4.3	3.1	3.7	4.3	4.3	4.3	5.0	3.7	3.1	3.7	2.5	2.5	1.8
	SLOPE	-1	0	0	0	0	0	-1	-1	-1	-1	-1	-1	1	1	-1	-1
P20	SPEED	1.2	2.5	2.5	4.3	4.3	3.1	3.7	3.1	3.7	4.3	3.7	1.8	3.8	3.1	2.5	1.2
	SLOPE	0	0	0	2	2	2	1	1	1	1	1	1	2	0	-1	-1
P21	SPEED	1.2	2.5	2.5	3.7	5.0	2.5	3.1	5.0	3.7	4.3	3.1	2.5	1.2	2.5	1.8	1.2
	SLOPE	0	2	2	1	1	0	2	1	0	0	0	1	1	0	0	-1
P22	SPEED	1.2	1.8	1.8	3.1	1.8	1.8	2.5	2.5	3.1	1.8	3.7	1.8	3.7	3.1	1.8	1.8
	SLOPE	1	1	1	0	3	3	1	0	3	4	4	5	5	6	1	1
P23	SPEED	1.2	1.8	1.8	4.3	2.5	3.7	4.3	3.7	4.3	2.5	1.8	2.5	1.2	2.5	2.5	1.2
	SLOPE	1	2	2	3	3	4	2	3	5	6	6	6	7	7	3	0
P24	SPEED	1.2	2.5	2.5	2.5	4.3	4.3	4.3	5.0	2.5	5.0	3.7	2.5	3.1	1.8	1.8	1.2
	SLOPE	2	2	2	3	1	1	3	3	3	3	2	2	5	6	1	-1
P25	SPEED	1.3	3.1	3.1	3.1	4.4	4.4	4.4	5.0	2.5	4.4	3.1	2.5	3.1	1.9	1.9	1.3
	SLOPE	1	2	2	3	1	1	3	3	2	2	4	4	6	6	3	-3
P26	SPEED	1.3	2.5	2.5	3.1	5.0	4.4	4.4	5.0	2.5	5.0	3.8	2.5	3.1	1.9	1.9	1.3
	SLOPE	1	2	2	3	2	2	3	3	4	4	2	2	5	6	6	-1

11.2 User Self-setting Programs

-Under standby mode, press “PROG.” button till the window shows U1, U2, U3, U4, or U5.

-Select any user, press “SPEED-” “SPEED+” or “INCLINE-” “INCLINE+” buttons to set desired time. Each user self-setting program can be divided into 16 sections.

-Press “MODE” button to confirm and enter into setting of section 1.

Press “INCLINE-” “INCLINE+” buttons to set slope, press “SPEED-” “SPEED+” buttons to set speed of section 1.

-Press “MODE” button to confirm and enter into the setting of the next section.

-Follow above way until you finish setting of all 16 sections.

-Press “START/ PAUSE” button to start.

You can set target exercise time for every time user self-setting program running, and the max for time setting is 99 minutes.

11.3 Heart Rate Control Programs

To use this program, you will need a Bluetooth wireless wearable device to test heart rate value, we will suggest a Bluetooth chest belt for more accurate test.

Please read manual part of **“How to connect with wireless wearable devices to read heart rate”**, and connect your Bluetooth wireless wearable device with treadmill first before start HP programs.

Under standby mode, press “PROG.” button till the window shows HP1, HP2, HP3. If you choose any HP program, set target time with “SPEED-” “SPEED+” or “INCLINE-” “INCLINE+” buttons, and press “START” button directly, the machine will work with below default age and default target heart rate value.

The default age for HP1 is 30, the default target heart rate value for HP1 is 142 BMP, and the maximum speed for HP1 is 5mph.

The default age for HP2 is 30, the default target heart rate value for HP2 is 161 BMP, and the maximum speed for HP1 is 6mph.

The default age for HP3 is 30, the default target heart rate value for HP3 is 190 BMP, and the maximum speed for HP3 is 7mph.

If you want to set age and target heart rate value of each HP program, please follow below steps:

-Select any HP program, press “MODE” button to enter into setting of target age. Press “SPEED-” “SPEED+” or “INCLINE-” “INCLINE+” buttons to set age from 15 to 80. The system will recommend a target BMP value as per your age.

-If you want to change system recommended BMP value, press “MODE” button to enter into setting of target BMP. Press “SPEED-” “SPEED+” or “INCLINE-” “INCLINE+” buttons to set BMP from 100 to 210.

-Press “MODE” button to enter into target time setting. Press “SPEED-” “SPEED+” or “INCLINE-” “INCLINE+” buttons to set target time.

-Press “START” button to start.

During the working of HP program, you can choose desired speed or incline, but in order to reach target BMP value, the system will increase or decrease speed&incline automatically to close to your target BMP.

The BMP value is just for reference and can not be used as the medical data.

11.4 Body Fat Test


A. Under standby mode, press “PROG.” button till the window shows FAT, set F-1 sex with “SPEED-” “SPEED+” buttons or “INCLINE-” “INCLINE+”

B. Press “MODE” button to confirm and enter into the setting of F-2(Age), F-3(Height), and F-4(Weight). Press “SPEED-” “SPEED+” buttons or “INCLINE-” “INCLINE+” buttons to set value, press “MODE” button to confirm each setting.

C. Press “MODE” button and enter into F-5. Hold on the pulse sensors for 5 seconds, the window will show the fat value. You can refer to the following table to see the test result.

BODY FAT TEST			
F-1	Sex	01-Male	02-Female
F-2	Age	10-99	
F-3	Height (inch)	40-80	
F-4	Weight (lbs)	44-330	
F-5	Fat	≤19	Thin
	Fat	=(20-25)	Normal
	Fat	=(26-29)	Over-weighted
	Fat	≥30	Obese
Warning: The test result can not be regarded as medical value, it is only for reference!			



12. : Press this button to turn on/off the fan or select between LEVEL 1 or LEVEL 2.

1st press of this button to enter into fan LEVEL 1.

2nd press of this button to enter into fan LEVEL 2.

3rd press of this button to stop the working of fan.

Knob Function

Under standby mode, short press the knob, it will display a countdown from 3 to 1 and start. The knob will show TIME/SPEED, DISTANCE/PACE, CALORIES/SLOPE in turn every 5 seconds.



During the workout, you can turn the knob left or right direction to decrease or increase the speed.

After start:

Short press of the knob to pause. Long press of the knob to stop.



Bluetooth for Connection of App:

Kinomap App Connection:

- Add new equipment, click FTMS under "TREADMILL" interface.
- Select Bluetooth name start with "TM4000" for connection, and press "START/PAUSE" button of treadmill to start.

Zwift App Connection:

- Choose "RUN SPEED" under PAIRED DEVICES interface.
- Select Bluetooth name start with "TM4000" for connection, and press "START/PAUSE" button of treadmill to start.

Bluetooth Audio:

Enable the Bluetooth of your device, search for the Bluetooth name start with **TM4000-A** for connection, display the audio of your device from the speaker of the machine.

You can adjust the volume of the machine from your device volume control button, or you can adjust the volume of the machine from the volume control button of the treadmill.

How to connect with wireless wearable devices to read heart rate:

This treadmill is compatible with Bluetooth wireless wearable device to test heart rate value.

The Bluetooth wireless wearable device needs to meet below requirements:

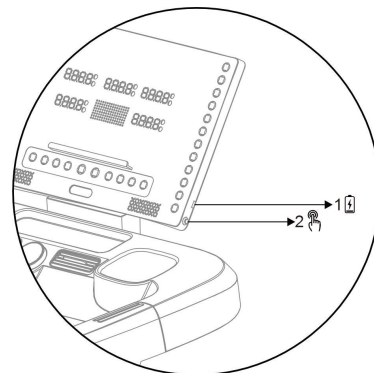
1. With heart rate broadcast function;
2. With standard protocol;

In most cases, to conserve battery life, the wireless device heart rate broadcasting function is turned off by default. To show heart rate value on display, enable broadcasting function on the wireless device first. Typically, this setting can be found in the settings menu.

As long as the heart rate broadcasting function is enabled, and the device is kept within 5 meters (3 mile) away from the machine , the system will connect and show heart rate value automatically.

Device Charging

You can charge your device by connecting it with a charging cable to the USB charging port .(See area 1)



Lubrication Remind Function:

This machine has lubrication remind function. After every total running distance of 187 mile (300km), your treadmill needs to be maintained with oil. The system will remind with sound for every 10 seconds, and window will show "OIL". This means that your treadmill needs to be lubricated with oil. Please read the user's manual first, and add oil to the middle part of running board. After the lubrication, please hold on "STOP" button for 3 seconds under standby mode, and the system warning sound will disappear.

Safety Lock Function:

Under any mode, if you pull away the safety key, the machine will stop. The window will show "---" with reminding sound. The machine can not work until safety key is inserted.

Power Saving Function:

The machine is with energy saving function. Under standby mode, if without any operation for 10 minutes, the system will enter into energy saving mode, the display will be closed up. You can press any button to turn on the display.

Auto Stop Function:

If machine is without any operation for 2 minutes, machine will PAUSE automatically. If machine is without any operation for 10 minutes under PAUSE, the machine will STOP and enter into power saving.

Turn off/Turn on Auto Stop Canceling:

Turn off: Under standby mode, press both "PROG." button and "SPEED-" button and hold on for 3 seconds, the machine will sound with a long beeping. At the same time, display will show OFF , it means that the auto stop function is turned off.

Turn on: Under standby mode, press both "PROG." button and "SPEED-" button and hold on for 3 seconds, the machine will sound with a short beep. At the same time, display will show ON, it means that the auto stop function is turned on.

After every time power off, the machine will default to turn on auto stop function.

Caution:

1. We recommend that you maintain a slow speed at the beginning of a session and hold on the handrails until you become comfortable and familiar with the treadmill.
2. Insert the safety key into the computer console and also attach the clip of the safety pulling rope to your clothing.
3. To end your workout safely, press the STOP button or pull out the safety pulling rope, then the treadmill will stop immediately.

Troubleshooting

Problem	Possible Cause	Suggested Action
Treadmill will not start	Not plugged in	Plug cord into outlet
	Safety Key not inserted and the window shows “---- ----”	Insert Safety Key
Running belt not centered	Running belt tension not correct on the left or right sides of the running board	Tighten the adjustment bolts on the left and right side of the rear roller.
Display not working	Wires are not properly connected.	Check wire connections from the PCB to the control board.
E01: Software over current E02: Hardware over current	Over current	1. Power off and then restart to check if machine can work. 2.If can not work, then need to change a new control board.
E03: Too hot control board protection	Over current Damage of control board	1.Power off and then restart to check if machine can work. 2.If can not work, then need to change a new control board.
E04: Too low voltage protection	Too low voltage	1.Power off and then restart to check if machine can work. 2.If can not work, then need to change a new control board. 3.If voltage is normal but machine can not work, then need to change a new control board.
E05: Over voltage protection	Over voltage	1.Power off and then restart to check if machine can work. 2.If can not work, then need to change a new control board. 3.If voltage is normal but machine can not work, then need to change a new control board.

<p>E06-E09 Motor or motor wire connection abnormality.</p> <p>If show E06, E07, E08 or E09 error code, please power off the machine, and power on after 1 minute to see if machine can work normal.</p> <p>If machine still can not Work normal, then possible problems and solutions can be:</p>	<p>The motor wire is not well connected or the motor is damaged.</p>	<p>Check motor wires to see if the motor is well connected. If the wires have been punctured or damaged or loose, you will need to replace or re-fix the wires. If the problem is not rectified, you may need to replace the motor</p>
	<p>A moving part of the treadmill is stuck and therefore the motor is unable to rotate properly.</p>	<ol style="list-style-type: none"> 1. Inspect moving parts of the treadmill to ensure that they are operating correctly. 2. Check the motor, listen for strange noise and check for a burning smell. Replace the motor if necessary. 3. Check the control board, replace if damaged. 4. Lubricate the treadmill.
	<p>The incoming voltage is too low or too high. The control board is damaged.</p>	<ol style="list-style-type: none"> 1. Restart the treadmill. 2. Check the incoming voltage to ensure it's correct.
<p>E10: Overload protection</p>	<p>Over current</p>	<ol style="list-style-type: none"> 1. Over current, power off and then restart to check if machine can work. 2. If the problem is not rectified, you may need to replace the control board or motor.
<p>E12: Communication failure</p>	<p>The communication failure</p>	<ol style="list-style-type: none"> 1. Power off and then restart to check if machine can work. 2. Check all connection wires from console to the control board. Replace them if they are punctured or damaged. 3. If the problem is not rectified, you may need to replace the control board or PCB board.

Maintenance & Care

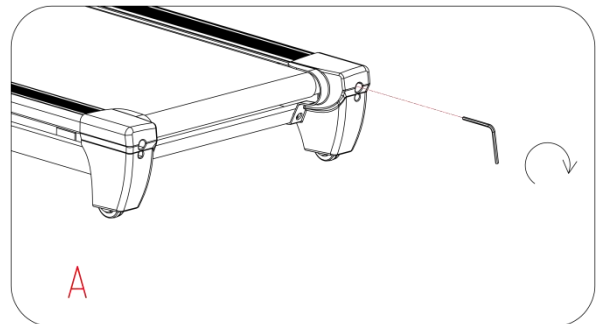
General cleaning will help prolong the life and performance of your treadmill. Keep the unit clean and maintained by dusting the components on a regular basis. Clean both sides of the running belt to prevent dust from accumulating underneath the belt. Keep your running shoes clean so that dirt from your shoes does not wear out the running board and belt. Clean the surface of the running belt with a clean damp cloth. Children without supervision shall not do the cleaning or maintenance by themselves.

- To better maintain the treadmill and prolong its life it is suggested that the machine be powered off for 10 minutes every 2 hours and fully powered off whenever not in use.
- A loose Running Belt will result in the runner sliding off when running, while too tight of a Running Belt will result in decrease to the motors performance and also create more friction between the roller and running belts. The most suitable tightness for the belts is pulled out 50-75mm from the Running Board.

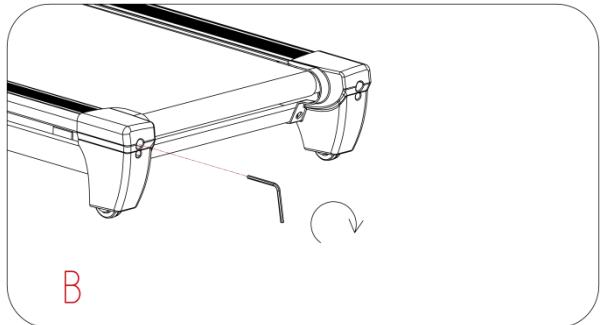
Centering the Running Belt:

Place the treadmill on level ground and set it at 6-9 km/h (3.7-5.6 mph). Center the running belt when one side of the running belt drifts.

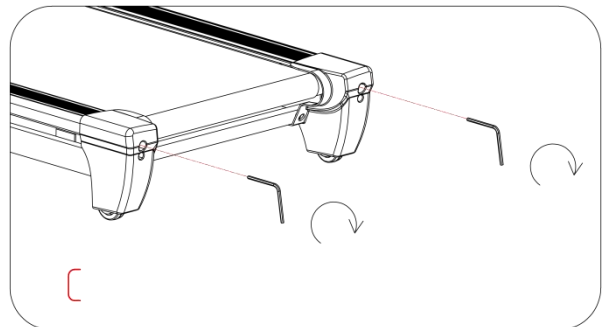
1. If the **Running Belt** moves to the **right**, turn the adjusting bolt on the right side $\frac{1}{4}$ turn *clockwise*, then turn the left adjustment bolt $\frac{1}{4}$ turn *counter-clockwise*. If the belt does not move, repeat this step until it centers. Refer to figure A.



2. If the **Running Belt** moves to the **left**, turn the adjusting bolts on the left side $\frac{1}{4}$ of a turn *clockwise*, then turn the right adjustment bolt $\frac{1}{4}$ turn *counter-clockwise*. If the belt does not move, repeat this step until it centers. Refer to figure B.



3. Over time the **Running Belt** will **loosen**. To tighten the belt turn the Left & Right side adjustment bolts one full turn clockwise, check the tension of the belt. Continue this process until belt is at the correct tension. Make sure to adjust both sides equally to ensure correct belt alignment. Refer to figure C.



Lubricating the Treadmill

IMPORTANT NOTE:

You will need to lubricate your treadmill before the first use.

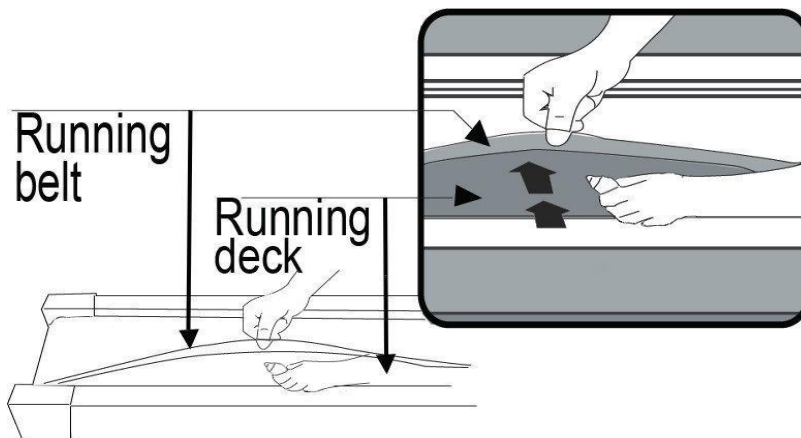
RUNNING BELTS & TREADMILL LUBRICANT:

Lubricating the running board and running belt is essential as the friction between the two affects the life span and function of the treadmill, therefore it is suggested that the running board and belt be inspected regularly.

WARNING: Always unplug the treadmill from the electrical outlet before cleaning, lubricating or repairing the unit.

HOW TO LUBRICATE:

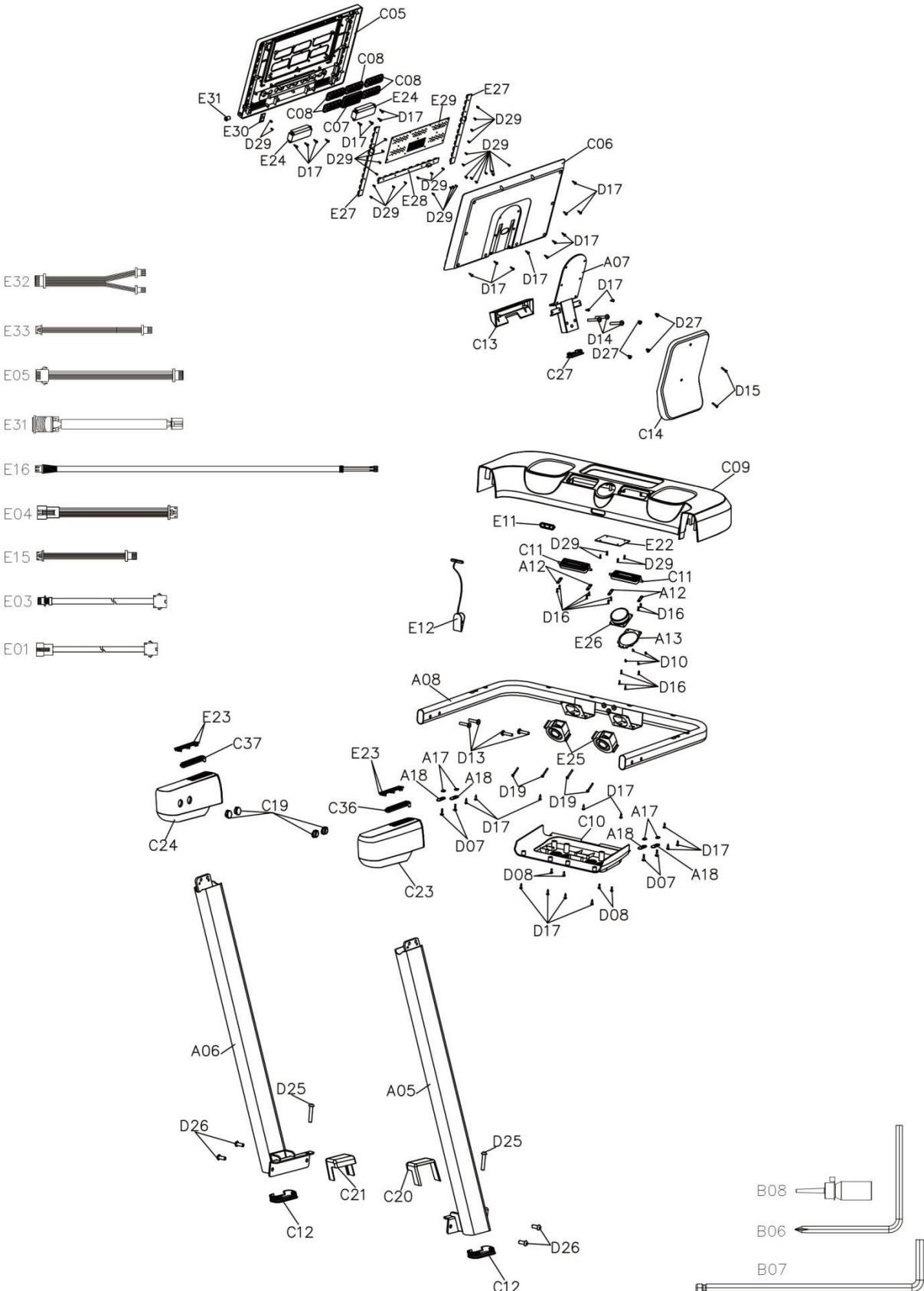
1. Raise the belt up on one side and apply lubricant to the running deck. Use a rag to thoroughly wipe the lubricant over the running deck. Repeat this process for the other side.
2. The moving parts should turn freely and quietly. Abnormality of moving parts will affect the safety of the equipment. Inspect and tighten bolts regularly.
3. To better maintain the treadmill and prolong its lifespan, it is suggested that maintenance be done on a regular basis.



The following time table is recommended:

Light user (less than 3 hours/ week)	<i>every six months</i>
Medium user (3-5 hours/ week)	<i>every three months</i>
Heavy user (more than 5 hours/ week)	<i>every two months</i>

Exploded Drawing





Parts List

Part No.	Description	Remarks	Qty	Part No.	Description	Remarks	Qty
A01	Bottom Frame		1	C22	Foot Pad		4
A02	Main Frame		1	C23	Handle Bar Foam-R		1
A03	Lifting Assembly		1	C24	Handle Bar Foam-L		1
A04	Rotating Assembly		1	C25	Bearing Wheel		2
A05	Right Upright Tube		1	C26	Side Rail		2
A06	Left Upright Tube		1	C27	Console Assembly Blockage		1
A07	Console Assembly		1	C28	Side Rail Top Foam		4
A08	Handle Bar Assembly		1	C29	Running Board Foam		4
A09	Steering Gear Fixing Plate		1	C30	Black Lead Piece		2
A10	Motor Clamp 1		1	C31	Power Cord Buckle		1
A11	Motor Clamp 2		1				
A12	Fan Fixing Plate		4				
A13	Knob Fixing Collar		1	C34	Slide Rail Tape		2
A14	Lifting Spacer		2	C35	IRS Cushion		1
A15	Tension Spring		1	C36	Hand Pulse Fix Seat(R)		1
A16	Motor Cover Connector		5	C37	Hand Pulse Fix Seat(L)		1
A17	Flat Washer(Φ 14)		4	D01	Bolt	M12*98	2
A18	Handle bar washer		4	D02	Bolt	M12*79	2
B01	Front Roller		1	D03	Nut	M12	4
B02	Back Roller		1	D04	Bolt	M8*32	4
B03	Motor Belt		1	D05	Nut	M8	6
B04	Running Belt		1	D06	Bolt	M8*30	2
B05	Running Board		1	D07	Flange Screw	ST4.2*19	22
B06	S5 Wrench		1	D08	Bolt	M4*8	8
B07	S6 Wrench		1	D09	Bolt	M4*12	4
B08	Lubrication Oil		1	D10	Bolt	M3*6	4
C01	Motor Cover Lower		1	D11	Bolt	M5*12	4
C02	Motor Cover Upper		1	D12	Spring Washer		4
C03	Back End Cover (R)		1	D13	Screw	M8*35	4
C04	Back End Cover (L)		1	D14	Bolt	M8*60	3
C05	Console Cover Upper (with overlay)		1	D15	Bolt	M4*25	2
C06	Console Cover Lower		1	D16	Screw	ST2.9*10	12
C07	Perforated Piece 1		1	D17	Screw	ST4.2*16	39
C08	Perforated Piece 2		5	D18	Screw	ST4.2*13	5
C09	Handle Bar Middle Cover-Upper		1	D19	Bolt	M4*35	4
C10	Handle Bar Middle Cover-Lower		1	D20	Bolt	M10*60	2
C11	Fan Adjusting Cover		2	D21	Nut	M10	5
C12	Upright Tube Blockage		2	D22	Bolt	M10*45	3
C13	Console Deco Cover-Front		1	D23	Bolt	M8*62	2
C14	Console Back Cover		1	D24	Bolt	M8*50	1
C15	POM Spacer		8	D25	Bolt	M10*55	2
C16	Transport Wheel		2	D26	Bolt	M10*25	4
C17	Main Frame Cushion		2	D27	Bolt	M6*20	4
C18	Cushion		4	D28	Flat Washer (Φ16)		1
C19	Caps		4	D29	Screw	ST2.9*8	34
C20	Upright Tube Cover-R		1				
C21	Upright Tube Cover-L		1				

Part No.	Description	Remarks	Qty	Part No.	Description	Remarks	Qty
E01	PCB&Control Board Connection Wire-Middle		1	E25	Fan		2
E02	PCB&Control Board Connection Wire-Lower		1	E26	Knob Set		1
E03	PCB&Control Board Connection Wire-Upper		1	E27	Incline/Speed Quick Button Board		2
E04	PCB Control Board Connection Wire		1	E28	Key Board		1
E05	Display Board Connection Wire		1	E29	Display Board		1
E06	Motor		1	E30	USB Socket		1
E07	Lifting Motor		1	E31	Folding Switch Set		1
E08	Circuit Breaker		1	E32	Key Board Wire		3
E09	Steering Gear		1	E33	USB Connection Wire		1
E10	Power Wire		1	E34	Control Board		1
E11	Safety Key Socket		1				
E12	Safety Key		1	E36	IRS Connection Wire-Front		1
E13	Power Socket		1	E37	IRS Connection Wire-Back		1
E14	Power Switch		1	E38	IRS (Infrared Sensor)		1
E15	Knob Connection Wire		1	F01	Filter (optional)		1
E16	Handle Pulse Connection Wire		2	F02	Connection Wire (optional)	R, L=120	1
E17	Grounding Wire	(L=200)	2	F03	Connection Wire (optional)	B, L=120	1
E18	Power Cord	(R, L=120)	2	F04	Grounding Wire (optional)		1
E19	Power Cord	(R, L=200)	1	F05	Bolt (optional)	M4*6	2
E20	Power Cord	(B, L=120)	1	F06	Flange Screw (optional)	ST4.2*19	3
E21	Power Cord	(B, L=230)	1	F07	Filter Fixing Plate (optional)		1
E22	PCB Control Board		1	G01	Inductance (optional)		1
E23	Handle Pulse Sensor		4	G02	Bolt (optional)	M4*8	2
E24	Speaker		2				

LIMITED WARRANTY

IMPORTANT! Registration of Limited Warranty Rights

In order to protect and preserve Your limited warranty rights, please go to lifesmartproducts.com/warranty-registration/ and register Your new Product. Failure to do so may result in significant service delays when you have a Claim.

PLEASE READ THIS AGREEMENT CAREFULLY. THIS LIMITED WARRANTY ("AGREEMENT") GIVES YOU SPECIFIC LEGAL RIGHTS, AND YOU MAY ALSO HAVE OTHER RIGHTS WHICH VARY FROM STATE TO STATE.

KEY TERMS: Throughout this Agreement, the following capitalized words have the stated meaning:

1. **"Warrantor":** Lifesmart 339 N. Berry St., Brea CA 92821; 657-341-0362
2. **"You, Your, Purchaser":** the individual that purchased the Product who is to receive any benefit pursuant to the terms and conditions of this Agreement.
3. **"Retailer":** the seller of the Product that is covered under this Agreement.
4. **"Agreement":** this document, which describes the terms, conditions, requirements, limitations and exclusions with regard to Your Product.
5. **"Product":** the eligible Lifesmart Product purchased from the Retailer that is to be covered under this Agreement.
6. **"Original Purchase Price":** the amount paid by the Purchaser to the Retailer (excluding any taxes and/or fees) for the Product (as evidenced on Purchaser's original sales receipt).
7. **"Breakdown":** the mechanical or electrical failure of the covered Product to perform its intended function due to defects in materials or workmanship.
8. **"Reasonable Precaution":** all measures that would be sensible for a person to take in order to protect their Product from circumstances that would cause damage and/or failure of the Product.
9. **"Commercial Use":** Products that have been specifically manufactured for commercial use as well as any product used for non-residential use; including rental, business, educational, institutional and/or heavy industrial use. COMMERCIAL USE IS NOT COVERED.
10. **"Abuse":** the intentional treatment of the Product in a harmful, injurious, malicious or offensive manner which results in damage and/or failure. ABUSE IS NOT COVERED.
11. **"Cosmetic Damage":** damages or changes to the physical appearance of the Product that does not impede or hinder its normal operational function, such as scratches, abrasions, or changes in color, texture, or finish. COSMETIC DAMAGE IS NOT COVERED.
12. **"Sales Receipt":** the receipt document (paper or email) provided as proof of Your Product purchase that indicates the date in which the Product was purchased along with the Product purchase price and as of its purchase date.

TERM: Coverage under this Agreement is only valid for the period of one (1) year from the date of purchase of the Product as indicated on Your Sales Receipt. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you.

TERRITORY: This Agreement is only valid for a Product purchased from a Retailer domiciled in the contiguous United States of America, plus Alaska and Hawaii. **NOTICE: this Agreement is NOT valid in any other jurisdiction; including any outlying U.S. territories, Puerto Rico, and Canada.**

COVERAGE DESCRIPTION: COVERAGE UNDER THIS AGREEMENT IS ONLY APPLICABLE TO THE ORIGINAL PURCHASER AND PRODUCT THAT HAS BEEN PROPERLY REGISTERED WITH THE WARRANTOR. In the event of a covered Breakdown occurring during the valid Term period, Warrantor agrees to repair or replace the Product with a new item (at Warrantor's sole discretion). This Agreement only covers a repair or replacement that has received prior authorization from the Warrantor or its representative. Purchaser must take every Reasonable Precaution to protect the Product from accidental or deliberate damage. To receive a benefit under this Agreement, Purchaser is obligated to provide the Warrantor or its representative with any/all information relating to the cause and nature of any claim in association with the Product. This information may include a sworn written statement on the Warrantor's forms affirming: 1) that the damage occurred as Purchaser has represented; 2) that the Product was functioning properly at the time in which the Breakdown occurred; and 3) the Reasonable Precautions that were taken with the Product after Breakdown was suspected. Warrantor reserves the right to perform its own laboratory testing on the Product in order to substantiate any claim made by the Purchaser, using manufacturer laboratory testing procedures.

ANY MISREPRESENTATION OR ATTEMPT TO DEFRAUD THE WARRANTOR AND/OR ITS AUTHORIZED REPRESENTATIVE; INCLUDING COLLUSION BETWEEN THE PURCHASER AND ANY THIRD PARTIES, WILL RESULT IN A DENIAL OF COVERAGE UNDER THIS AGREEMENT AND POSSIBLE LEGAL ACTION AS PERMITTED BY LAW.

PLEASE CAREFULLY REVIEW THE WHAT IS NOT COVERED (GENERAL EXCLUSIONS) SECTION, AS NOT ALL FAILURES, DAMAGES, EVENTS ARE COVERED UNDER THIS AGREEMENT.

SHIPPING: The purchaser is responsible for insuring any parts shipped or returned, if desired. The purchaser is responsible to prepay any shipping charges (both ways) including, but not limited to taxes and duties. **All exchanged parts and products replaced under this warranty will become the property of the manufacturer.**

CLAIMS PROCESS: To submit a claim under this Agreement, Purchaser must:

- A. If you have not already registered Your Product, please first visit lifesmartproducts.com/warranty-registration/
- B. If you have already registered Your Product, please call 1-657-341-0362 to initiate Your Claim;

Please have your model and serial number ready. Provide all details concerning the claim and Breakdown of the Product; and

follow all further instructions requested for claim processing. The Warrantor will provide authorization for covered repairs as soon as reasonably possible after the request has been made and within normal business hours. Once the Warrantor has confirmed eligibility under your Agreement, a Claim authorization number will be issued to you along with additional information and/or instructions for obtaining service on your Product. Further instructions are based upon each individual situation and information/details provided and can vary on a case-by-case basis.

WHAT IS NOT COVERED (GENERAL EXCLUSIONS): AS RELATED AND APPLICABLE TO THE COVERED PRODUCT, THIS LIMITED WARRANTY AGREEMENT DOES NOT COVER ANY BREAKDOWN, FAILURE, LOSS, REPAIR OR DAMAGE IN CONNECTION WITH OR RESULTING FROM:

1. REPAIR OR REPLACEMENT NOT PRIOR AUTHORIZED BY WARRANTOR OR ITS REPRESENTATIVE;
2. ANY DAMAGE OF ANY KIND TO THE PRODUCT OTHER THAN A BREAKDOWN (AS DEFINED IN KEY TERMS OF THIS AGREEMENT);
3. POWER SURGE;
4. CHAIRS IN OUTDOOR APPLICATIONS;
5. NORMAL WEAR/TEAR/WEATHERING;
6. PET/CONSUMER ACCIDENTS;
7. A PROBLEM IN WHICH THE CAUSE CANNOT BE CLEARLY IDENTIFIED AS A MECHANICAL OR ELECTRICAL FAILURE CAUSED BY MANUFACTURER DEFECTS IN MATERIALS OR WORKMANSHIP;
8. ATTACHMENTS OR ACCESSORIES, OR ARISING FROM THE USE OF ANY ATTACHMENTS OR ACCESSORIES WITH THE COVERED PRODUCT;
9. ROUTINE INSPECTIONS, SERVICE, ADJUSTMENTS OR CLEANING, OR ANY DAMAGE CAUSED TO THE PRODUCT DURING THESE PROCESSES;
10. ANY COVERED PRODUCT THAT HAS BEEN UTILIZED FOR "COMMERCIAL USE" (AS DEFINED IN SECTION A. OF THIS AGREEMENT);
11. COSMETIC DAMAGE (AS DEFINED IN SECTION A. OF THIS AGREEMENT), IMPERFECTIONS, NOISES, SQUEAKS, VIBRATION, WOBBLING AND ANY ISSUE IN WHICH THE FUNCTIONALITY OF THE PRODUCT AS IT WAS ORIGINALLY DESIGNED IS NOT IMPAIRED;
12. ANY EXPENDABLE OR CONSUMER REPLACEABLE ITEM REQUIRED TO BE USED WITH THE COVERED PRODUCT, SUCH AS BAGS, BASKETS, BATTERIES, BELTS, BOLTS, BULBS, CABLES, CONNECTORS, CORDS, FILTERS, FUSES, OR LINT SCREENS;
13. REPAIR, REPLACEMENT OR SERVICE TO A PERSONALIZED APPLICATION, FUNCTIONALITY OR STORED DATA IN CONJUNCTION WITH YOUR COVERED PRODUCT, INCLUDING BUT NOT LIMITED TO: DOWNLOADED APPS OR SOFTWARE;
14. REMOVAL OR REINSTALLATION OF INACCESSIBLE FURNITURE OR BUILT-IN FIXTURES (i.e. TRIM, DECORATIVE PANELS, FLOORING, CABINETRY, ISLANDS, COUNTERTOPS, DRYWALL) THAT INTERFERE WITH THE SERVICING, REMOVAL OR REPLACEMENT OF THE PRODUCT.
15. LIQUID, ANIMAL INHABITATION, INSECT INFESTATION, LACK OF ROUTINE CARE, CLEANING AND GENERAL MAINTENANCE;
16. VISIBLE SIGNS OF ABUSE (AS DEFINED IN SECTION A. OF THIS AGREEMENT), NEGLIGENT USE, MISUSE OR USE OF THE PRODUCT IN A RECKLESS MANNER;
17. COVERED PRODUCT WITH REMOVED OR ALTERED SERIAL NUMBERS;
18. RIOT, NUCLEAR RADIATION, WAR / HOSTILE ACTION, RADIOACTIVE CONTAMINATION, VANDALISM, THEFT, OR LOSS (DEFINED AS UNFORESEEN DISAPPEARANCE OF THE COVERED PRODUCT), INADEQUATE PLUMBING, EXPOSURE TO WEATHER CONDITIONS OR EXTERNAL PERILS OF NATURE (INCLUDING BUT NOT LIMITED TO: FIRE, FLOOD, SMOKE, SAND, DIRT, LIGHTNING, HUMIDITY, LIQUID DAMAGE OF ANY KIND, STORMS, WIND, HAIL AND EARTHQUAKE);
19. ANY SUBSEQUENT OR CONSEQUENTIAL EVENTS RESULTING FROM A BREAKDOWN (AS DEFINED IN THE KEY TERMS SECTION OF THIS AGREEMENT), INCLUDING BUT NOT LIMITED TO: PROPERTY DAMAGE, LOST TIME OR LOST DATA RESULTING FROM THE BREAKDOWN OF ANY PRODUCT OR EQUIPMENT OR FROM DELAYS IN SERVICE OR THE INABILITY TO RENDER SERVICE UNDER THIS AGREEMENT (NOTE: SOME STATES DO NOT ALLOW THE EXCLUSION OF INCIDENTAL OR CONSEQUENTIAL DAMAGES, SO THIS EXCLUSION MAY NOT APPLY TO YOU);
20. COST OF REMOVAL OR DISPOSAL OF THE COVERED PRODUCT FROM YOUR POSSESSION WHEN A COVERED BREAKDOWN (AS DEFINED) HAS NOT OCCURRED; OR
21. ANYTHING PERFORMED IN CONFLICT OF THE TERRITORY PROVISION OF THIS AGREEMENT.

TRANSFERABILITY: This Agreement, and anything proclaimed hereunder, is not transferrable to any other person or item. This Agreement is only valid to the original Purchaser of the original Product.

CANCELLATION: This Agreement is non-cancellable.

WAIVERS & LIMIT OF LIABILITY: Unlimited number of repairs; until cumulatively, the total cost of repairs the Warrantor has paid equals the Original Purchase Price of the covered Product.

GENERAL PROVISIONS: 1. Waiver; Severability. The failure of any party to require performance by the other party of any provision hereof will not affect the full right to require such performance at any time thereafter; nor will the waiver by either party of a breach of any provision hereof be taken or held to be a waiver of the provision itself. In the event that any provision of these terms and conditions will be unenforceable or invalid under any applicable law or be so held by applicable court decision, such unenforceability or invalidity will not render these terms and conditions unenforceable or invalid as a whole and in such event, such provisions will be changed and interpreted so as to best accomplish the objectives of such unenforceable or invalid provision within the limits of applicable law or applicable court decisions.

2. Notices. You expressly consent to be contacted, for any and all purposes, at any telephone number, or physical or electronic address You provide Us. All notices or requests pertaining to this Contract will be in writing and may be sent by any reasonable means including by mail, email, facsimile, text message or recognized commercial overnight courier. Notices to You are considered delivered when sent to You by email or fax number that You provided to Us, or three (3) days after mailing to the street address You provided.

ARBITRATION: Any dispute or claim relating in any way to Your purchase or use of this Agreement will be resolved by binding arbitration, rather than in court, except that You may assert claims in small claims court if Your claims qualify. The Federal Arbitration Act and federal arbitration law apply to this agreement.

There is no judge or jury in arbitration, and court review of an arbitration award is limited. However, an arbitrator can award on an individual basis the same damages and relief as a court (including injunctive and declaratory relief or statutory damages) and must follow the Terms and Conditions of this Agreement as a court would.

To begin an arbitration proceeding, You must send a letter requesting arbitration and describing Your claim to Administrator at P.O. Box 1189, Bedford, TX 76095, ATTN: Legal Dept. The arbitration will be conducted by the American Arbitration Association (AAA) under its rules, including the AAA's Supplementary Procedures for Consumer-Related Disputes. The AAA's rules are available at www.adr.org or by calling 1-800-778-7879. Payment of all filing, administration and arbitrator fees will be governed by the AAA's rules. We will reimburse those fees for claims totaling less than \$10,000 unless the arbitrator determines the claims are frivolous. Likewise, We will not seek attorneys' fees and costs in arbitration unless the arbitrator determines the claims are frivolous. You may choose to have the arbitration conducted by telephone, based on written submissions, or in person in the county where You live or at another mutually agreed location. We each agree that any dispute resolution proceedings will be conducted only on an individual basis and not in a class, consolidated or representative action. If for any reason a claim proceeds in court rather than in arbitration, we each waive any right to a jury trial.

APPLICABLE LAW

This Agreement including the terms, conditions, limitations, exceptions and exclusions, and Your sales receipt, constitute the entire agreement between Us and You and no representation, promise or condition not contained herein shall modify these items, except as required by law.

EXCEPT AS OTHERWISE SPECIFICALLY STATED HEREIN, WARRANTOR MAKES NO REPRESENTATIONS OR WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, TO THE EXTENT PERMITTED BY APPLICABLE LAW, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ABOUT YOUR PRODUCT.

