



Bliss



PLEASE READ ME FIRST

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1. Preface

1.1 Welcome to Magnum Bikes

Welcome to the Magnum Bikes community. We're honored that you've chosen a Magnum as the bike that you'll be enjoying for years to come. Should you have any questions about your new Magnum Bike, we're here to help answer any question or questions that may arise.

Email: info@magnumbikes.com

Phone: 323-375-2666

Magnum Bikes Help Center



1.2 Symbols

▲ WARNING

Serious injury, may cause death if one does not obey the safety instructions

▲ CAUTION

Situation can cause physical injury or material damage if one does not follow safety instructions

● NOTICE

Important information to avoid problems

● INFO

Provides additional information

1.3 General Warning

Like any outdoor activity, bicycling involves risk of injury and damage. By choosing to ride a bicycle, you assume the responsibility for that risk. It is important to understand and practice proper use, needed maintenance, and the rules of safe & responsible riding. Proper use and maintenance of your bicycle reduces risk of injury.

▲ WARNING

Inspect your frame, fork, and rims before every ride for damage or cracking. Do not operate a bike that has cracking or damage. Damage or cracking can lead to failure during operation. Failure to follow this warning could result in serious injury or death.

▲ WARNING

An approved bicycle helmet should always be worn when riding. Make sure that your child understands that a bicycle helmet is for bicycling only, and must be removed when not riding. A helmet must not be worn while playing, in play areas, on playground equipment, while climbing trees, or at any time while not riding a bicycle. Failure to follow this warning could result in serious injury or death.

● INFO

This manual contains important safety, performance, and service information. Read it before you take the first ride on your new Magnum E-Bike.

Additional safety, performance, and service information for specific components that you purchase (e.g. suspension, pedals, or accessories such as helmets or lights) may also be available. Make sure that your dealer has given you all the manufacturers' literature that was included with your bicycle and accessories. In case of a conflict between the instructions in this manual and information provided by a component manufacturer, always follow the component manufacturer's instructions.

If you have any questions or do not understand something, take responsibility for your safety and consult with your dealer or the manufacturer.

● INFO

As a parent or guardian, you are responsible for the activities and safety of your child, which includes making sure that the bicycle is properly fitted to the child; that it is in good repair and safe operating condition; that you and your child have learned and understand the safe operation of the bicycle; and that you and your child have learned, understand and obey not only the applicable local motor vehicle, bicycle, and traffic laws, but also the common sense rules of safe and responsible bicycling. As a parent, you should read this manual as well as review its warnings and bicycle's functions and operating procedures with your child, before letting your child ride the bicycle.

● INFO

The area in which you ride may require specific safety devices. It is your responsibility to familiarize yourself with the laws of the area where you ride and comply with all applicable laws, including properly equipping yourself and your bike as the law requires. Observe all local bicycle laws and regulations. Observe regulations regarding bicycle lighting, licensing of bicycles, riding on sidewalks, laws regulating bike path and trail use, helmet laws, child carrier laws, and special bicycle traffic laws. It's your responsibility to know and obey the laws.

2. Safety

2.1 Safe Riding Practices

⚠ WARNING

It is important to carefully follow assembly instructions. Incorrect assembly, neglectful maintenance, or improper use of your Magnum bike can result in failure, loss of control, serious injury, or death. Regardless of rider experience, the operator of the Magnum bike must read and understand the entire manual and any other relevant instructions provided prior to riding. If you are unsure if you have the abilities, skills, and tools to properly assemble the bike, consult a local Magnum Bikes dealer or reputable bike mechanic.

Familiarize yourself and obey all applicable laws

Laws will vary from locality to locality. It is your responsibility to know, understand and obey the relevant laws to the region where you are riding your bike.

Become acquainted with your e-bike in a secure area prior to riding on the open road. Experiment with all the different pedal assist settings and with using the throttle (if allowed in your locality) to grow familiar with the results.

2.1.1. Intended Usage of the Bliss

The Bliss model are intended for transportation or recreational uses. The Bliss bike is not intended for heavy off-road use.

⚠ WARNING

Understand your bike and its intended use. Choosing the wrong bicycle for your purpose can be hazardous. Using the Bliss the wrong way is dangerous.

No one type of bicycle is suited for all purposes. Your dealer can help you choose the right bike for your needs and help you understand the benefits and limitations of different models.

⚠ CAUTION

Maximum weight limits are estimates based on several factors which may vary including but not limited to: riding style, road and terrain conditions and weight distribution. It is never advisable to continue to load the bicycle to its maximum capacity. If you have questions regarding the use of your bicycle at its maximum capacity please consult your Magnum Bikes dealer or contact Magnum Bikes customer support: 323-375-2666 or info@magnumbikes.com

The maximum load capacity for the Bliss is 330 pounds (150 kilograms).

2.2 Battery & Charger

⚠ WARNING

Keep the battery away from children and pets.

Do not submit the battery to extreme temperatures, and store it in a clean dry place.

Keep the battery and charger away from water and open fire.

Do not drop or subject the battery and charger to any big shocks or impacts.

Charge the battery only with the charger that was supplied with the e-bike, or a replacement charger supplied by Magnum Bikes.

Do not use the battery and charger for purposes other than described.

Never connect the battery's terminals with each other.

Do not cover the battery and charger or place objects on top of it during charging.

Do not leave the battery and charger unattended while charging.

Disconnect the charger and the battery immediately if you notice a strange smell or smoke.

In the unlikely case that the battery is on fire: immediately notify emergency services.

Lithium-ion batteries require a ABC or dry chemical fire extinguisher. Water will not suppress the fire.

2.3 Riding with Accessories & Cargo

⚠ CAUTION

The Bliss is not designed for transporting more than one rider. It is not recommended for passengers to be transported on this model.

The Bliss has a maximum load capacity of 330 pounds (150 kilograms). The load capacity includes the weight of the rider and any additional cargo or accessories.

⚠ WARNING

Never exceed the maximum load capacity. Doing so will put excessive stress on the frame and components, shortening their life-span, creating the possibility of failure.

Always make sure that any cargo or any other accessories are properly fitted to the Bliss in accordance with the manufacturer's instructions.

When carrying cargo on the rear carrier rack, do not exceed the load capacity (50 lbs.) of the rear carrier rack.

Ensure that there are no loose items or straps or other items that could get caught in the moving parts of the bicycle.

Cargo and/or accessories should not obstruct the rider's view or impede the ability to properly operate the e-bike.

Always follow the instructions for installation and usage as dictated by the accessory manufacturer.

⚠ CAUTION

When riding with cargo or additional accessories, the bicycle may behave differently; particularly with steering and braking.

It is never advisable to continue to load the bicycle to its maximum capacity. If you have questions about your e-bikes maximum capacity, please contact Magnum Bikes at 323-375-2666 or info@magnumbikes.com.

2.4 Children as Passengers

⚠ WARNING

- Never exceed the total maximum load capacity of the Bliss or the maximum load capacity of the rear carrier rack.
- Always follow the installation instructions, the safety instructions, and the usage instructions of the child seat manufacturer.
- Incompatible mounts or improper installation can cause the child seat to fail or become detached from the rear carrier rack, leading to serious injuries or death.
- Not all brands and models will be compatible with the Bliss. It is essential that if a child carrier is used with the Bliss that it is fully compatible with the bike's rear carrier rack. Do not use a child carrier that is not fully compatible.
- Never alter or modify the original parts, the frame, or any other stock part of the Bliss to accommodate a child seat or any other accessory.

⚠ CAUTION

It is not advised or recommended to operate the Bliss with children as a passenger. The Bliss bike is optimally designed for a single rider.

The use of a bicycle trailer will cause extra load and stress, increasing the wear on the Cosmo's electrical and mechanical parts.

2.5 Riding in Various Conditions

It is the responsibility of the rider and operator to be aware of weather and lighting conditions. Should the rider choose to ride in inclement weather and/or poor visibility conditions, extra precautions should be taken.

⚠ WARNING

2.5.1. Wet Weather

For all vehicles, wet weather impairs visibility, tire traction, and braking distance. Risk of an accident in inclement weather is significantly increased.

2.5.2. Night Riding

Reflectors offer significantly less visibility for the rider than lights. Riding without an adequate lighting system during times of poor visibility is dangerous and may result in serious injury or death. Children should never ride during times of poor or diminished visibility. Adults who choose to accept the greatly increased risk of injury while riding during times of poor or diminished visibility should take extra precautions while riding and should choose specific equipment to lessen that risk.

2.6 Compatible Parts & Accessories

⚠ WARNING

Do not exceed the maximum load capacity of the e-bike.

- Follow the instructions for installation, safety, and usage as stated by the accessory that is to be used and installed on the e-bike.
- Never modify any of the original parts or the frame of the e-bike to accommodate third party parts or accessories.
- Not all third party parts and accessories are compatible with the Bliss. Consult your local dealer if unsure of compatibility or questions with assembly and installation.

⚠ CAUTION

Not all third party parts and accessories are compatible with the Bliss. Consult your local dealer or Mag-nu-m support if unsure of compatibility or questions with assembly and installation.

❗ NOTICE

If missing instructions, instructions are not clear, or instructions are not understood, take the necessary actions to acquire and understand the instructions for installation and use prior to using the accessory.

3. Illustrations

3.1 Electrical



- | | | | |
|------------------------|--------------|---------------------|----------------------------------|
| 1. Display | 3. Headlight | 5. Battery | 7. Motor |
| 2. Torque Sensor (PAS) | 4. Taillight | 6. Motor Controller | 8. Motor Cutoff (in brake lever) |

3.2 Mechanical



- | | | | |
|---------------|-----------------------|---------------------------|-----------------------|
| 1. Tire | 6. Shifter | 11. Crankset | 16. Seatpost Clamp |
| 2. Wheel | 7. Brake Lever | 12. Chainring | 17. Pedals |
| 3. Valve Stem | 8. Disc Brake Caliper | 13. Chain | 18. Front Fender |
| 4. Hub | 9. Disc Brake Rotor | 14. Rear Derailleur | 19. Rear Fender |
| 5. Thru-axle | 10. Bottom Bracket | 15. Cassette or Freewheel | 20. Rear Carrier Rack |
| | | | 21. Kickstand |

3.3 Frame



- | | | | |
|--------------|--------------|--------------|--------------------|
| 1. Head Tube | 4. Chainstay | 7. Handlebar | 10. Seatstay |
| 2. Down Tube | 5. Fork | 8. Seat Post | 11. Bottom Bracket |
| 3. Seat Tube | 6. Stem | 9. Saddle | |

3.4 Cockpit



- | | | |
|---------------|--------------------|----------------|
| 1. Left Grip | 4. Handlebar | 7. Shifter |
| 2. Left Brake | 5. Display Control | 8. Right Brake |
| 3. Throttle | 6. Display | 9. Right Grip |

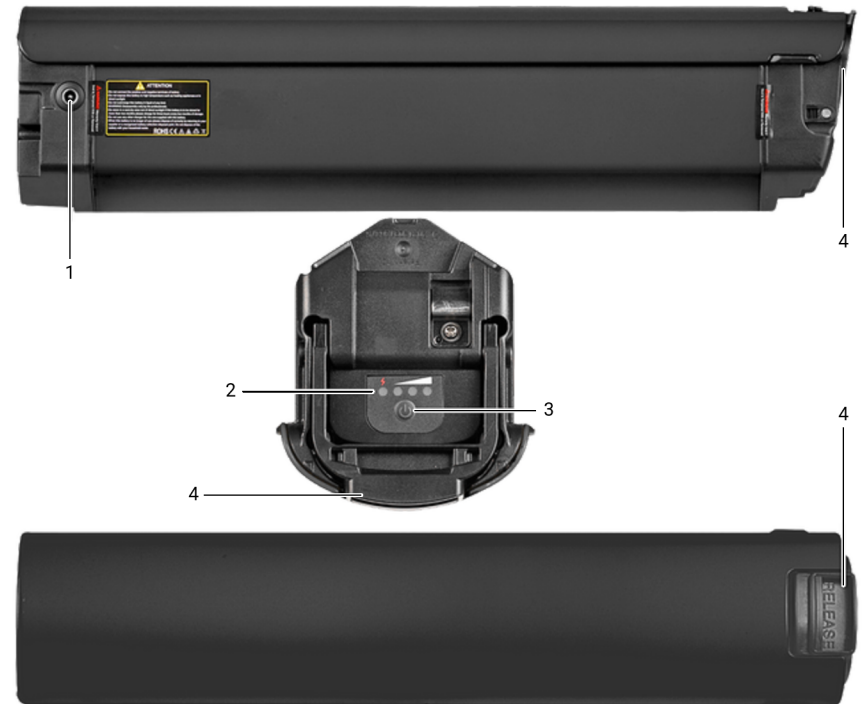
4. Bicycle Overview

4.1 Battery

⚠ CAUTION

The charger can become hot during charging. Avoid direct contact with the battery and charger during charging operation.

Failure to use a Magnum Bikes authorized charger may damage your battery in addition to voiding the warranty.



- | | | | |
|----------------|-----------------|--------------------------------|-------------------------|
| 1. Charge Port | 2. Charge Level | 3. Power/State of Charge Check | 4. Release Lever/Handle |
|----------------|-----------------|--------------------------------|-------------------------|

NOTICE

When the battery has reached the end of its service life, it should be treated as hazardous waste material. It should not be disposed of in regular household trash. Ask your dealer for advice or consult your local laws for proper disposal of the battery.

Not all batteries are compatible with all bikes. Check with a Magnum dealer or with Magnum Bikes customer support for questions about compatibility.

Charging at temperatures below 32°F (0°C) or above 122°F (50°C) can cause the battery to charge insufficiently and can be harmful to the life of the battery.

INFO

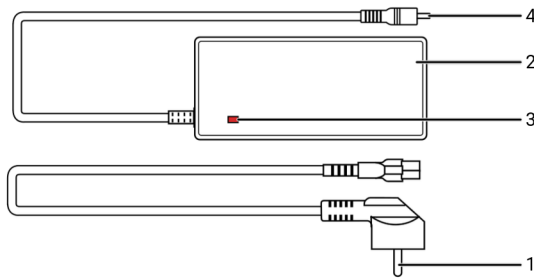
If the battery is to be unused for a period longer than a month, the battery should be charged up to 80% every 30 days. Neglecting to do so will either shorten the life-cycle of the battery or cause the battery to no longer function.

4.2 Charger

Your Bliss battery should be charged with the supplied Magnum battery charger. Contact Magnum Bikes customer support (323-375-2666, info@magnumbikes.com) or your local Magnum dealer for the correct charger.

1. AC Plug¹
2. Charger
3. Charging Indicator
4. Battery Plug

¹Type may vary



WARNING

- It is important that the correct and recommended charger be used for your battery. Failure to use the correct charger for your battery may result in your battery overheating, failing, possibly exploding.
- Do not use your charger if it is damaged, non-functional, or performing abnormally. Using a damaged charger can damage the battery and possibly lead to a fire hazard.
- Do not use your charger if it has experienced a significant impact from a fall or crash, even if there are no obvious or apparent signs of damage or wear.
- Do not use your charger if it becomes too hot to touch, is emitting an odd odor, or is showing signs of overheating. In any of these cases, disconnect the charger from the power source and the battery. Move the battery and charger to a safe location.

CAUTION

Always ensure that the charger connectors are properly aligned with the battery's charging ports before connecting.

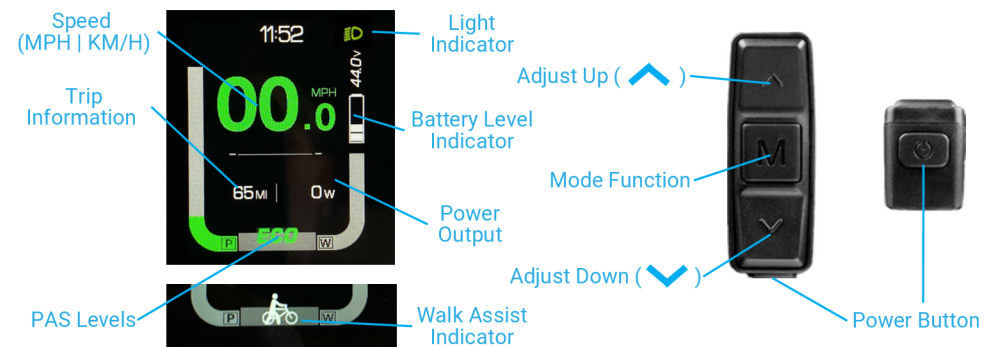
NOTICE

Technical specifications and other details can be found on the printed label on the charger.

4.3 Motor

The Bliss motor works in conjunction with the e-bike's torque sensing pedal assist sensor, controller, and rider to provide power assistance to the user. The motor is designed to offer assistance as the rider pedals and for short periods while the throttle is engaged. Extended throttle-only use can lead to excessive wear and tear on your bike and its components.

4.4 Display Overview



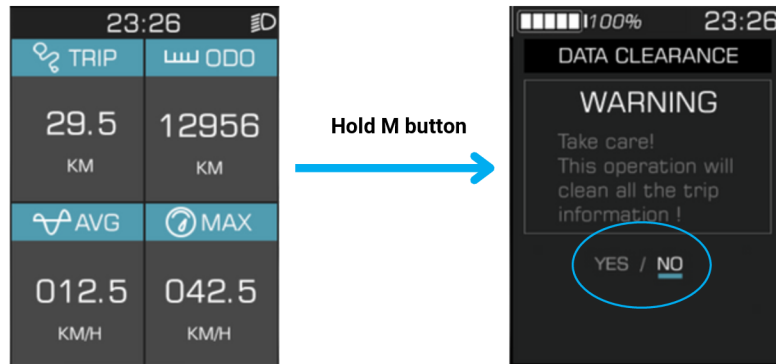
Display Control

The display control will allow you to change the level of pedal assist, toggle through the display's readouts, turn the e-bike's lights on and off, and activate/deactivate walk mode.

- Pressing and holding the Power button turns the bike's system on and off.
- Pressing the button will increase the pedal assist level. Pressing the button will decrease the pedal assist level.
- To toggle through display functions, press the mode function button on the display control. This will toggle through Trip/Average, Odometer/Max.
- Press and hold the button to activate the e-bike's integrated lights. The light icon on the display screen will show that the light system has been activated.
- Press and hold the button to activate Walk-Mode, (speed must be below 3mph to activate).
- The display will show a "Walk-Mode" symbol upon activation. Release the button to exit Walk-Mode.

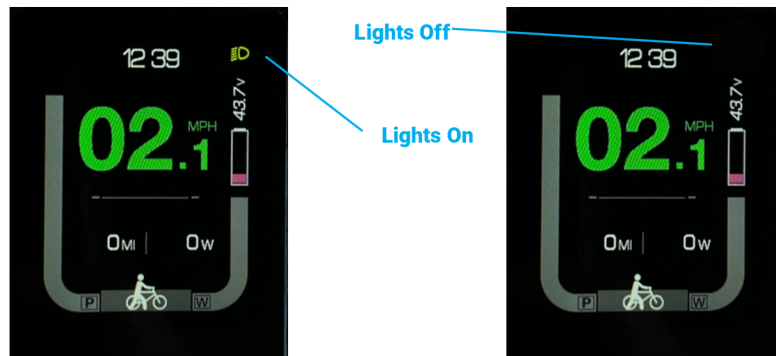
Trip, Odometer, & Range

Tap the M button to switch from TRIP, ODO, & RANGE on the display. The screen will display Trip Distance, Odometer, Average Speed, and Maximum Speed. If the stats page is selected while riding the display will revert to the main screen after 5 seconds. To reset the stats (except Odometer) hold the M button until the alert appears. Use the  and  buttons to choose YES or NO and press M button to select.



Turning Lights On and Off

Long press the  button to turn the headlight on and off. While the headlight is on the display's backlight is dimmed by default (to adjust the backlight setting see page 20 Backlight)



Battery Power

The display shows battery State of Charge (SoC) in 20% increments while also showing the instantaneous battery voltage. As the battery SoC declines, the battery icon will show fewer bars until it declines to 5% where it will show empty. If the bike continues to be used the system will cut all power to the motor, reserving some power for the lights and display. If the bike is ridden to this level of battery discharge it is critical that the battery is charged as soon as possible to prevent permanent cell damage.

State of Charge (SoC)

80%–100%

60%–80%

40%–60%

20%–40%

5%–20%

1%–5%

At Low Voltage Threshold -
Charge Immediately

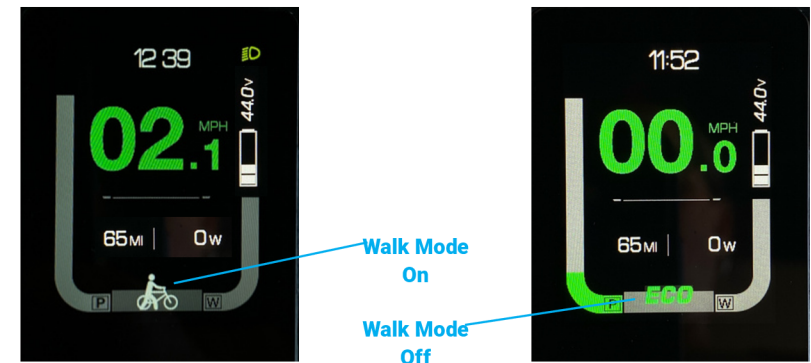
Battery Level



Blinking @ 1Hz

Walk Mode

When speed is below 3mph long press and continue to hold the  button to enter walk mode. Upon entering walk mode the display will show a walk mode symbol and the real-time speed while the PAS level displays as off (see image below). Release the adjust down button to exit walk mode. The motor is turned off and the display returns to the main interface.



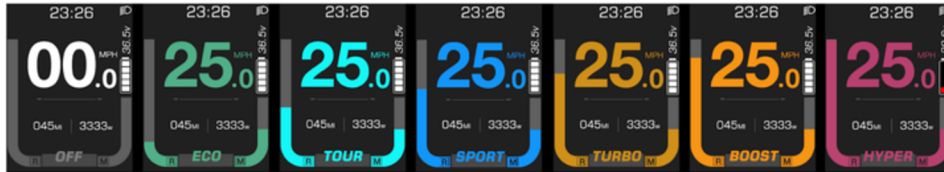
Changing Assist Modes

When the bike is powered ON it defaults to ECO mode, which provides a minimum level of assistance. To increase the level of assist press the  button, and to return to lower levels of assist press the  button. There are six levels of assist plus an OFF mode where the bike's system is fully powered but there is no assist provided.

Changing the assist level adjusts the amount of power the motor provides proportionally depending on how hard the rider is pedaling. (To disable the torque sensor and revert to older-style cadence speed selection see page 20 Torque Mode)

NOTE: The Throttle speed limit is set at 20mph (or other available limit—see page 22 Advanced Settings) regardless of which assist level the bike is set to

As the assist modes are changed the color of the displayed speed also changes:



NOTICE

The all-new Magnum Bliss is equipped with a crank-mounted torque sensor that measures the rider's input and directs the motor to deliver a proportional power supply. Since the system is constantly measuring the rider's torque input the rider can manage their speed solely through pedaling. Because of this added control over the e-bike system because of our torque sensor, each assist level now provides power up to the maximum speed limit of 28mph.

If an assist level-based speed limit is desired, the bike can be reverted to a cadence-only system, which now allows for adjustable speed limits for each assist level. See Page 20 Torque Mode for instructions on how to switch rider input modes.

Settings Menu

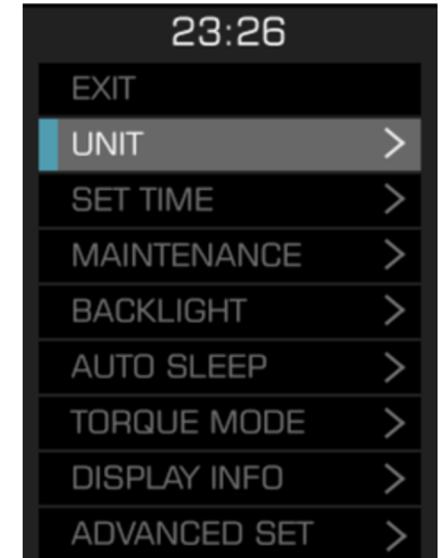
To access the settings menu, hold the M button for at least 2 seconds immediately after turning the bike's system on.

Use the  and  buttons to scroll through settings. Press the M button to enter a specific setting menu. The selected setting will blink. Press the  or  buttons to locate the setting option you want, then press the M button to set the option. Press and hold the M button to exit to the previous page.

In settings, press the M button to scroll to the next menu. Press and hold the M button to exit and return to the previous menu, or scroll up to the EXIT option when it is present.

Power bike ON
Hold M button for 2s within 10s

EXIT
↓
UNIT
↓
SET TIME
↓
MAINTENANCE
↓
BACKLIGHT
↓
TORQUE MODE
↓
DISPLAY INFO
↓
ADVANCED SET
↓
RESET



(Continued on next page)

Settings Menu (continued)

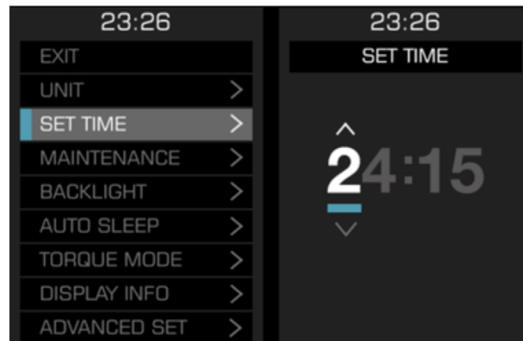
Unit Setting

- MPH (default)
- KM/H



Set Time

- 24 hour time is the only currently supported format



Maintenance Reminder

- Off
- On (default; set to 5000mi)

After clicking ON the maintenance interval can be selected: 1000 to 5000mi



Settings Menu (continued)

Backlight

- Level 1: 60% brightness
- Level 2: 80% brightness
- Level 3: 100% brightness (default)



Auto Sleep

- Off
- 5 min (default)
- 10 min
- 20 min
- 30 min

Select how long the bike stays ON without rider input.

OFF: The bike will not turn off on its own.

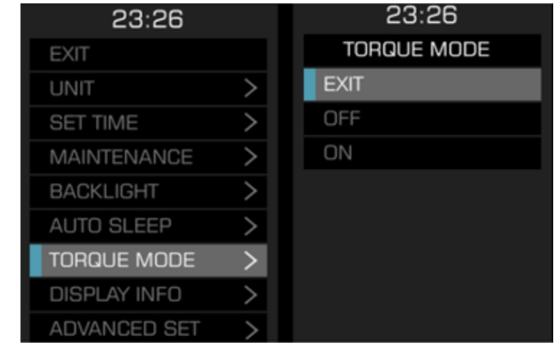


Torque Mode

- Off
- On (default)

Enables the integrated Torque Sensor to measure the rider's input to regulate motor speed. Select OFF to revert to earlier cadence-style throttle response.

(More about Torque Mode on next page)



Settings Menu (continued)

Torque Sensor (continued)

There are some key updates with the Magnum Bliss and how speed is regulated. For previous owners of Magnum bikes (either equipped with torque sensor or the earlier cadence-only sensor) these can be fairly significant changes.

Torque:

With the new Magnum models, the bike's system no longer has a separate assist speed limit per assist mode. All modes from ECO to HYPER now have the same 28mph pedal assist limit, with throttle retaining the 20mph limit. As the bike includes a torque sensor, riders can easily manage their speed solely through pedaling input.

Cadence:

As with other torque sensor-equipped Magnum bikes, the torque sensing option can be disabled if desired, reverting the bike to an earlier style cadence-only assist response. Unlike earlier models, the maximum speed per assist level is now adjustable.

To adjust assist maximum speeds, first ensure that the torque sensor is disabled (Page 20). When the bike is in Cadence mode, enter the Stats menu (Trip, Odometer, and Range; page 16) by tapping the M button. Tap M again and the display show a page that allows every assist level to be adjusted within preset ranges:



Default Assist Level Speed Limits and Ranges of Adjustment (Cadence mode only):

ASSIST MODE	DEFAULT SPEED LIMITS	SPEED LIMIT RANGE
OFF	0	0
ECO	8 mph (13 km/h)	4-12 mph (6-20 km/h)
TOUR	12 mph (20 km/h)	8-16 mph (13-25 km/h)
SPORT	16 mph (25 km/h)	12-20 mph (20-32 km/h)
TURBO	20 mph (32 km/h)	16-24 mph (25-38 km/h)
BOOST	24 mph (39 km/h)	20-28 mph (32-35 km/h)
HYPER	28mph (45 km/h)	24-28 mph (39-45 km/h)

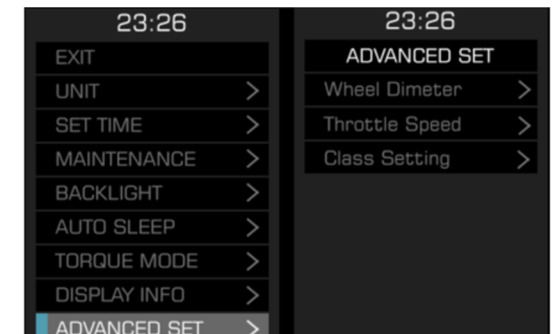
Display Info

No options selectable; this is a read-only page.



Advanced Settings

Accesses the restricted settings menu. This menu requires a specific passcode, which a member of the Magnum Customer Service team will provide if necessary.

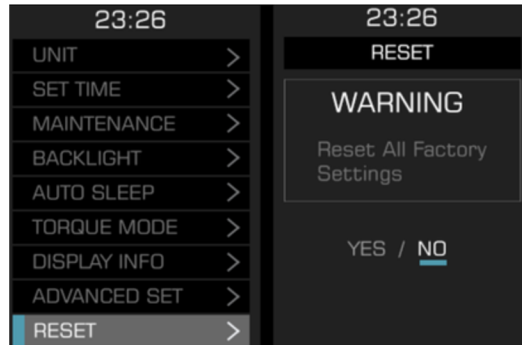


Settings Menu (continued)

Factory Reset

- Resets the bike to original out-of-the-box settings

Note that this does NOT reset the odometer.



Error Code Table

Each error code corresponds to a specific fault in the system. The table below is intended for the e-bike owner to use as reference when working with Magnum Bikes technical support or a certified Magnum dealer.

Error Code	Definition	Suggestion
20	Throttle	Check throttle
22 or 23	Motor	Check motor
30	Communication Failure	Check controller/display/cable tree

If you still have questions about the display or for more error codes, please contact your Magnum dealer or Magnum customer support.



5. Assembly

The following sections are instructions for how to assemble your Bliss e-bike straight out of the box. The following steps are guidelines on the necessary steps, but they are not a comprehensive guide on all aspects of assembly. We recommend that you consult a reputable, certified bike mechanic to assist with assembly or to review assembly.

5.1 Out of the Box Assembly and Fit Adjustments

5.1.1. Unpacking the bike

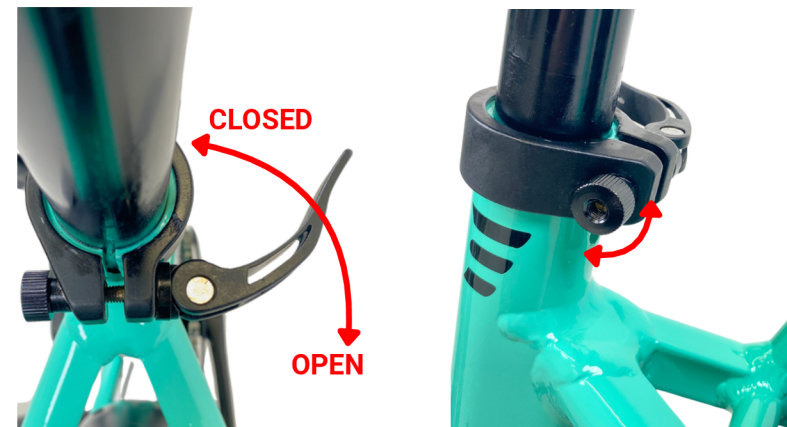
- Open the box. Remove the staples from the flaps to prevent injuring yourself. With the help of another person, carefully remove the Bliss from the box. Carefully remove the packaging material from the e-bike. Keep the packaging materials, as they will be required in the event that the e-bike is to be returned. Remove the small cardboard box from the bike box and set it aside. The small cardboard box will contain the battery charger and a pair of pedals.
- In addition to the Bliss, ensure that the following pieces are included:

- a. Battery charger
- b. Pedals
- c. Battery keys

- If anything is missing, contact Magnum Bikes: 323-375-2666 or info@magnumbikes.com

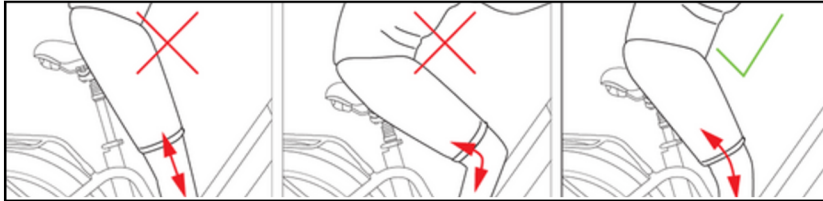
5.1.2. Saddle and Seatpost: Installation and Adjustment

To adjust the seatpost height, flip the seat collar quick release lever OPEN and move the post higher or lower as needed. To secure the post flip the lever back to CLOSED. If the post slips or the lever cannot be closed, fine-tune the lever tension with the knurled nut on the other side of the seatpost clamp.



5.1.2. Saddle and Seatpost: Installation and Adjustment (continued)

To enable comfortable, safe riding that minimizes the chance of injury, the bicycle should be adjusted to fit the body size of the rider. The saddle height is correct if the leg is near full extension (about 10°) while the foot is resting flat on the pedal in the bottom position of the crank cycle. The toes must still be able to touch the ground comfortably.



Saddle too high; hard to reach pedals

Saddle too low; knees will be too high while pedaling

Saddle correct height, about 10° bend at knee

INFO

With the more limited range of adjustment of the slack seat tube angle on the Bliss, individuals who are at the shorter or taller end of the bike's fit range may need a shorter or longer seatpost. If the saddle does not go low enough or the MINIMUM INSERTION line is exposed (see below) please contact Magnum Customer Service for a shorter or longer post.

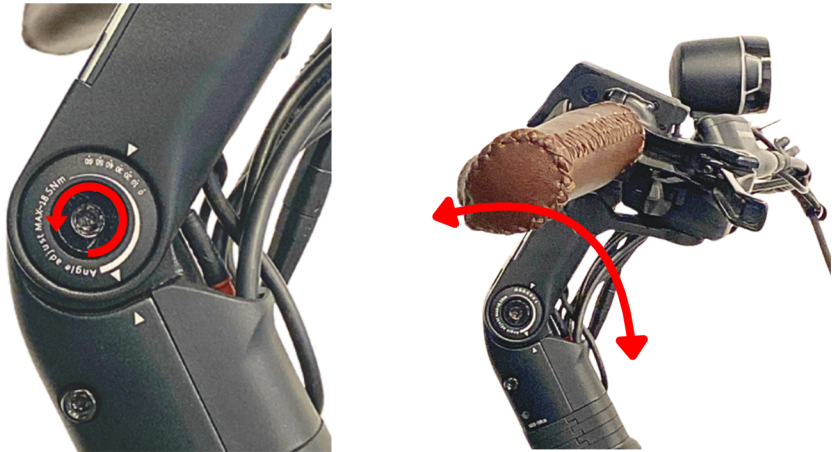
WARNING

It is critical that the MINIMUM INSERTION line etched onto the seatpost is hidden in the frame when the saddle height is set. If you are unable to achieve a ~10° bend in your knee without raising the post above the line, please call Magnum Customer Service.



5.1.3. Stem Angle Adjustment

After the saddle height is set, the stem angle can be adjusted. This is primarily based on comfort and personal preference. To adjust the stem angle, loosen the stem pivot bolt on the drive side of the stem with a 5mm Allen wrench, rotate the stem to the desired angle, and tighten the 5mm pivot bolt to secure the stem.



Once the stem angle is set, adjust the angles of the handlebar and controls (brake levers, throttle, shifter, etc.). Adjust the Handlebar angle by loosening the bar clamp bolts with a 4mm Allen wrench, rotate the bar to a comfortable position, and tighten them, torquing the bottom two bolts first. Finally, adjust the controls with the appropriate tools (typically 4, 3, 2.5, 2mm Allen and/or T25 Torx).

See 5.2 Torque Settings for the appropriate torque values (page 27)



5.2 Torque Settings

⚠ WARNING

Correct tightening force on fasteners—nuts, bolts, screws—on your bicycle is important. With too little force, the fastener may not hold securely. With too much force, the fastener can strip threads, stretch, deform, or break. Either way, incorrect tightening force can result in component failure, which can result in the operator’s serious injury.

Because manufacturers use a wide variety of fastener sizes and shapes made in a variety of materials, often differing by model and component, the correct tightening force or torque cannot be generalized. To make sure that the many fasteners on your bicycle are correctly tightened, refer to the torque specifications in this section.

Correctly tightening a fastener requires a calibrated torque wrench. A professional bicycle mechanic with a torque wrench should torque the fasteners on your bicycle. If you choose to work on your own bicycle, you must use a torque wrench and the correct tightening torque specifications provided in this section. If you need to make an adjustment at home or in the field, we urge you to exercise care, and to have the fasteners you worked on checked by your dealer as soon as possible.

Torque Values

Shifter	4–6 Nm	Chainring	30–40 Nm
Throttle	1 Nm	Stem Bolts	5–7 Nm
Fender Mounts	4–6 Nm	Stem Faceplate	6–8 Nm
Battery Seat	1.5–2.5 Nm	Display Control	2–4 Nm
Kickstand	16–20 Nm	Horn	2–4 Nm
Headset	8–10 Nm	Front Wheel	30–35 Nm
Crankset	35–50 Nm	Rear Wheel	40–45 Nm
Derailleur Hanger	4–6 Nm	Fender Eyelet	1–2 Nm
Brake Lever Clamp Bolts	6–9 Nm	Freewheel	30–35 Nm
Display Mount	1 Nm	Controller Cover	5–7 Nm
Front & Rear Brake Caliper Mounting Bolts	8–10 Nm	Saddle	16–18 Nm

5.3 Battery Installation

Battery Removal

The lock core is located above the battery on the non-drivetrain side next to the headtube. Insert the key provided with the Wave into the lock core and turn to the UNLOCK position. After unlocking the battery will drop slightly—pull the RELEASE handle down and the top of the battery will be fully released from the frame. Hold the battery securely and pull away from the bike. To carry the battery by hand rotate the handle out from the top.

Battery Installation

Ensure that the battery carrying handle is folded in completely. Place the bottom end of the battery into the lower battery nest, making sure that the electrical contacts are lined up and engaged. Rotate the battery up towards the frame and make sure that both the release handle and the lock assembly engage with an audible/tactile “click”.

i INFO

Charging the Battery

Your Bliss battery may be charged whether it is or is not attached to the e-bike.

- Locate the charge port/charge port cover. The charge port is on the bottom left of the battery.
- Pull the rubber charge port cover to the side.
- Plug the approved charger into a power source.
- Using the charger that was provided with the Bliss, align the pins in the battery/charger connector with the battery’s charge port. Do not force the charger pins into the charge port. The pins should smoothly slide into the port.
- The indicator light on the charger will light up red when the battery is charging.
- The battery has reached full charge when the charger’s indicator light turns to green.
- Disconnect the battery from the charger when the battery has reached a full charge.
- Unplug the charger from the power source when the charge is no longer in use.

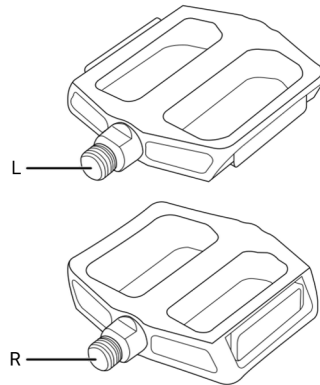
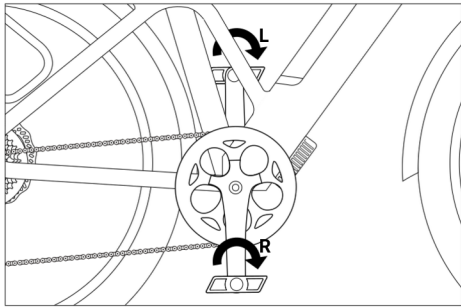
5.4 Pedal Installation

INFO

It is important to install the pedal onto the corresponding crank arm. Improperly installing the pedals can damage the pedals, the crank arms, or both.

Identify whether the pedal goes on the left side or right side. Some pedals will have an "L" or "R" stamped on the pedal to indicate whether it is a left side or right side pedal. The direction of the spindle threads will also indicate whether the pedal is left or right side.

Tighten the right-side pedal by turning clockwise. Tighten the left-side pedal by turning counterclockwise.



CAUTION

Use a 15mm wrench to tighten pedals to crank arms. Using an incorrect sized wrench may damage the pedal spindle. Using the improper tool may not fully secure the pedal to the crank arms. An improperly installed pedal may lead to injury.

5.5 Warnings

WARNING

Incorrect assembly, maintenance, or use of your Bliss can cause component or performance failure, loss of control, serious injury, or death. Even if you're an experienced bike rider, you must read and understand the entire manual and any documentation provided for subcomponents or accessories before riding. If you are not sure you have the experience, skills, and tools to correctly perform all assembly steps in the manual and the assembly video, consult a certified and reputable bike mechanic.

To reduce the risk of injury, close supervision is necessary when the product is used near children.

If your bicycle sustains an impact:

Should you be injured in the impact, check yourself for injuries and take the proper actions needed to attend to any injuries. Seek medical help if necessary.

After any crash, take your bike to your dealer for a thorough damage inspection.

WARNING

A crash or other impact can put extraordinary stress on bicycle components, causing them to fatigue prematurely. Components suffering from stress fatigue can fail suddenly and catastrophically, causing loss of control, serious injury, or death.

5.6 Miscellaneous

Derailleur Clutch—Wheel Removal

The Microshift derailleur installed on the Bliss is equipped with a modern clutch system that helps to prevent unwanted chain movement. If the rear wheel required removal (typically due to a flat tire) the clutch needs to be disengaged to facilitate removal of the wheel.

To disengage the clutch, flip the lever up and back (red arrow). This will allow the derailleur cage to move freely.

After re-installing the wheel, use a 5mm Allen wrench with the spring preload bolt and turn clockwise until the spring clicks (green arrow).



5.6 Miscellaneous (continued)

Bell—AirTag and MiTag Compatible

The supplied handlebar-mounted bell is ready to accept either an Apple AirTag or an Android-compatible MiTag. (not included).

To install, turn the upper bell assembly counter-clockwise. Once the bell is removed from the base, place the AirTag/MiTag in the base and re-install the upper bell assembly. Turn the bell assembly clockwise to tighten it.



6. Storage

6.1 Bike Storage

Store the bike in a location where it is protected from extreme elements like snow, rain, or direct and unfiltered sunlight. Snow, rain, road salts, and ice inhibiting chemicals can cause parts to degrade and corrode. The UV rays from the sun can fade the paint and can cause rubber and plastic parts to dry, become porous, and/or crack.

Should the bike be in disuse for an extended period of time, it is best to care for and store the e-bike.

6.2 Battery Storage

Separate the battery and the e-bike. The e-bike should be stored indoors, in a covered environment. The temperature range for the e-bike, separated from the battery, can be between 35°-70°F (2°-21°C). The battery should be stored indoors at room-temperature.

If your battery is unused for several months it is possible that it may fall into sleep mode. It is recommended to check the charge at least once a month while not in use. It is recommended to maintain a charge between 40-80% while in storage.

Should the battery fall into "sleep mode" the battery should be taken to an authorized Magnum Bikes dealer.

7. Maintenance

⚠ WARNING

Though this manual is to be used as a reference point, it is impossible for this manual to provide all the information required to properly repair and maintain your bicycle. To help minimize the chances of injury, it is critical that you have any repair or maintenance which is not specifically described in this manual performed by your dealer. Equally important is that your individual maintenance requirements will be determined by everything from your riding style to geographic location. Consult your dealer for help in determining your maintenance requirements.

⚠ WARNING

Many bicycle service and repair tasks require special knowledge and tools. Do not begin any adjustments or service on your bicycle until you have learned from your dealer how to properly complete them. Improper adjustments or service may result in damage to the bicycle or in failure which can cause serious injury or death. Keeping a regular maintenance and cleaning schedule will optimize the performance and safety of your e-bike. Follow the instructions in this manual as a foundation for how to maintain your e-bike. Consult your Magnum dealer for further advice and recommendations on maintenance, cleaning, tools and materials to keep your Magnum Bike operating at its fullest.

Routinely check the condition of your bicycle before every ride. Make sure nothing is loose. Lift the front wheel two or three inches off the ground, then allow it to bounce on the ground; listen for anything that sounds loose. Do a visual and tactile inspection of the whole bike. Secure any loose parts or accessories. If in doubt, seek the assistance of a qualified bicycle mechanic.

After every 10 to 20 hours of riding:

Check the brake pads for wear. It will be time to replace the brake pads when pad material measures less than 1mm thick.

Inspect cables, housing, and electrical wires for rust, kinks or fraying. Replace any damaged parts.

Check tires for excess wear, cuts or damage. Replace tires if necessary.

Check the wheel rims for dents, scratches and material bending. Consult your dealer if any damage is found.

Ensure that all parts and accessories are secured. Tighten any parts and accessories that are not properly secured.

Check the frame, particularly in the area around all tube joints, the handlebars, the stem, and the seatpost for any deep scratches, cracks or discoloration. These are signs of stress-caused fatigue and indicate that a part is at the end of its useful life and needs to be replaced.

Check spoke tension.

⚠ WARNING

Different materials and metals wear or fatigue from stress at different rates and have different life cycles. If a component's life cycle is exceeded, the component can suddenly and catastrophically fail, causing serious injury or death to the rider. Scratches, cracks, fraying and discoloration are signs of stress-caused fatigue and indicate that a part is at the end of its useful life and needs to be replaced. While the materials and workmanship of your bicycle or of individual components may be covered by a warranty for a specified period of time by the manufacturer, this is no guarantee that the product will last the term of the warranty. Product life is often related to the kind of riding you do and the treatment to which you subject the bicycle. The bicycle's warranty is not meant to suggest that the bicycle cannot be broken or will last forever. It only means that the bicycle is covered subject to the terms or the warranty. Please be sure to read the sections covering the intended use of your bicycle.

⚠ WARNING

Once a crack develops, it can and will continue to grow if the e-bike is continued to be used. Any crack that is discovered is potentially dangerous and will only become more dangerous. Do not continue to use the e-bike once a crack is discovered.

⚠ WARNING

Do not ride an e-bike with any crack, bulge or dent, even a small one. Riding a cracked frame, fork, or component could lead to complete failure, with risk of serious injury or death.

Ensure that the brakes and their system components are free from damage, properly secured, and working correctly. When brakes are fully squeezed, both front and rear brake levers should not be touching the handlebar. Take your bike to a certified and reputable bike mechanic to have the brakes repaired if you find a problem.

If the chain is not shifting smoothly and easily from gear to gear, the derailleur is out of adjustment. Consult your dealer.

Tires and Wheels:

Ensure that both front and rear tires are inflated to the correct tire pressure. The correct tire pressure is embedded on the sidewalls of the tires.

Inspect both tires for cuts or damage to the sidewalls and treadings. Replace damaged tires before riding the bike.

Spin each wheel and watch for side-to-side wobble. If a wheel wobbles side to side even slightly, take the bike to a qualified bike shop to have the wheel trued.

⚠ CAUTION

Wheel truing is a skill which requires special tools and experience. Do not attempt to true a wheel unless you have the knowledge, experience, and tools needed to do the job correctly.

Brakes: Check both the front and rear brakes for proper operation.

- Squeeze the brake levers. The brakes should begin to engage within an inch of brake lever movement.
- The brake levers should apply full braking force without the levers having to touch the handlebar.
- Do not ride the bike if the brakes are not properly adjusted and in proper working condition.

7.1 Cleanings

With a mixture of water and neutral cleaning solution, use a soft cloth or brush to wipe off dirt, dust, and grit from the exposed surfaces. Rinse soapy residue off with water. Wipe dry with a clean soft cloth.

⚠ CAUTION

Do not use high-pressure water or air hoses for cleaning. It can force water and other contaminants into greased bearings and/or sealed electrical components, which may cause failure, malfunctions, or defects.

⚠ CAUTION

Do not use an excessive amount of water when washing the e-bike. Water may reach internal electrical components, possibly causing components to fail or other problems.

ⓘ NOTICE

Do not use cleaning solutions that are non-neutral. Using a solution that is too strong may cause necessary greases and lubricants or other essential materials to degrade, deteriorate, distort, or irreversibly transform.

7.2 Drivetrain

After every long or hard ride; if the bike has been exposed to water or grit; or at least every 100 miles: Clean the bike and lightly lubricate the chain's rollers with a good quality bicycle chain lubricant. Wipe off excess lubricant with a lint-free cloth. Lubrication is a function of climate. Talk to your dealer about the best lubricants and the recommended lubrication frequency for your area.

8. Legal

8.1 Warranty

At Magnum Bikes we believe that the safety and enjoyment of the rider is the top priority. To fully maximize the experience, we believe that the rider should only focus on the ride and the journey, without worry or concern about the quality and durability of their e-bike. Magnum Bikes offers a worry-relief warranty on all of our bikes, parts, and accessories.

Magnum Bikes - One Year Limited Warranty

Magnum Bikes warrants that all new Magnum Electric Bicycles and main components therein sold by an authorized Magnum Bikes retailer are warranted to the original retail purchaser against manufacturing defects in materials and/or workmanship for a period of one (1) years from the date of original retail purchase.

Warranty Registration must be filled out no later than 90 days from the date of purchase, or the warranty may be void.

This warranty pertains to any of the essential electric bicycle components that are found defective; provided that the product was used in a standard and controlled manner, and that it was maintained according to the manufacturer's instructions manual. Essential components include the bicycle frame, electric motor, battery, display console, and controller.

If a defective part is found during the warranty period and the customer notifies us immediately, the seller will repair or replace the part based on his sole discretion. This warranty will be void if any repair or change is performed by any third party aside from an authorized dealer or service center. It is expressly agreed that this warranty applies only to the cost of repair or replacement of the product and

its accessories and the seller is not liable for any financial loss and/or prevention of profit and/or any consequential loss that may be caused by non-standard usage of the product. We hereby inform the buyer that Magnum Bikes is not responsible for any liability that may occur which could possibly apply to the product and/or its user due to the usage of the product and that the customer alone is solely responsible for third party insurance and/or other insurance as required by the nature of the particular product. The seller is not responsible for any possible damage including bodily harm and damage to property. The warranty does not apply if any part of the product is damaged as a result of negligence, an accident, or inadequate maintenance. This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

As mentioned above this warranty does not apply to the tire, spokes, brakes, rims, and other mechanical components of the bicycle.

To fulfill a warranty request, you must fill out the form found under "Warranty Registration" at magnum-bikes.com. You must fill out every field in the form and include pictures of the issue.

This warranty does not cover:

Normal wear and tear

Damage or failure due to negligence, misuse, accident, or abuse

Cosmetic scratches or non-structural blemishes

Improper or incorrect maintenance

Improper or incorrect assembly

Installation of parts, components, or accessories not compatible or intended for the e-bike as sold

Labor charges for part replacement or changeover

Non-proprietary parts covered by the original manufacturer's warranty

Corrosion

Suspension fork

Using electrical components or chargers not approved by Magnum Bikes

Bikes used for commercial activities, including those in rental, demo, or security fleets.

Customer Obligations to Maintain Warranty

Do not alter the shape or integrity of frame and/or rack carrier tubings.

Determining whether damage or defect to an e-bike or covered component is protected by this warranty shall be in the sole discretion of Magnum Bikes.

8.2 Exclusions

At Magnum Bikes we believe that the rider and enjoying the ride is the top priority. To fully maximize the ride, we believe that the rider should only focus on the ride and the journey, without worry or concern about the quality and durability of their e-bike. Magnum Bikes offers a worry-relief warranty on all of our bikes, parts, and accessories.

Modifications from the original condition Use of the e-bike in abnormal, commercial and/or competitions or for other purposes other than for which the e-bike was designed.

Damage or neglect caused by failing to follow the user manual.

Paint finish and decal damage resulting from taking part in competitions, jumping, downhill and/or training for such activities or events or as a result of exposing the bike to, or riding the bike in, severe conditions or climates.

8.3 Disclaimer

Do not tamper with your bicycle. Tampering is removing or replacing any original equipment or modifying your bicycle in any way that may change its design and/or operation. Such changes may seriously impair the handling, stability and other aspects of the bicycle, making it unsafe to ride.

Tampering can void the warranty and render your bike not in compliance with the applicable laws and regulations. To ensure safety, quality, and reliability, use only original parts or Magnum Bikes authorized replacements for repair and replacement. Magnum Bikes is not responsible for any direct, incidental, or consequential damages, including, without limitation, damages for personal injury, property damage, or economic losses due to tampering.

8.4 Prop.65

▲ WARNING

This product contains chemicals known to the state of California to cause cancer and birth defects or other reproductive harm.

For more information go to: <https://www.p65warnings.ca.gov>

Email: info@magnumbikes.com

Phone: 323-375-2666

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